

# Owner's Manual & Safety Instructions

Save This Manual Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's serial number in the back of the manual (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

25g

# PREDATOR®

## 11,500 WATT TRI FUEL SUPER QUIET INVERTER GENERATOR

11500 GASOLINE MAX STARTING WATT  
9000 GASOLINE RUNNING WATTS

11500 MAX LPG STARTING WATTS  
8100 LPG RUNNING WATTS

11500 NG MAX STARTING WATTS  
7200 NG RUNNING WATTS

Visit our website at:  
<https://www.harborfreight.com>

Email our Product Support at:  
[productsupport@harborfreight.com](mailto:productsupport@harborfreight.com)

72614

**WARNING:** Improper installation, adjustment, alteration, service, or maintenance can cause injury or property damage. Refer to this manual. For assistance or additional information consult a qualified service technician, service agency, manufacturer, or the gas supplier.

### FOR YOUR SAFETY IF YOU SMELL GAS:

1. Don't touch electrical switches.
2. Extinguish any open flame.
3. Immediately call your gas supplier.

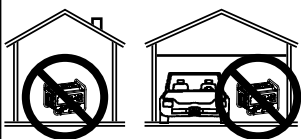
### FOR YOUR SAFETY

Do not store gasoline or other flammable vapors and liquids in the vicinity of this or any other generator.

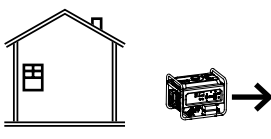
## ⚠ DANGER

Using a generator indoors CAN KILL YOU IN MINUTES.

Generator exhaust contains carbon monoxide. This is a poison you cannot see or smell.



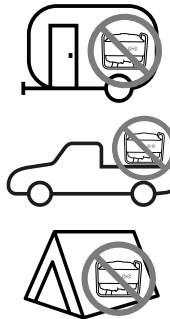
**NEVER** use inside a home or garage, **EVEN IF** doors and windows are open.



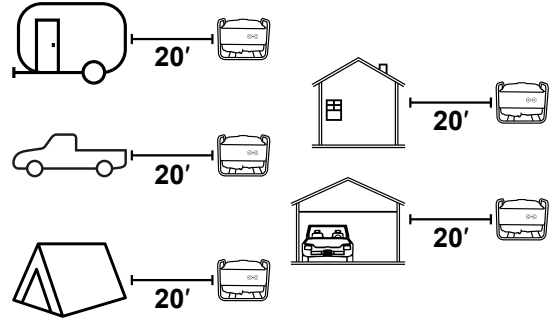
Only use **OUTSIDE** and far away from windows, doors, and vents.

## ⚠ DANGER

Do not use in trailers, truck beds, or tents.



Use at least 20 feet away from people, animals, and structures with exhaust pointed away. Generator will still produce carbon monoxide, even when burning propane.



When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please call 1-800-444-3353 as soon as possible.

## ⚠ WARNING

**Read this material before using this product. Failure to do so can result in serious injury. SAVE THIS MANUAL.**

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Tools required for assembly and service may not be included.



## IF YOU SMELL GAS

- 1. NO FLAMES OR SPARKS!**  
Immediately put out all smoking materials and other open flames. Do not operate lights, appliances, telephones, or cell phones. Flames or sparks from these sources can trigger an explosion or a fire.
- 2. LEAVE THE AREA IMMEDIATELY!**  
Get everyone out of the building or area where you suspect gas is leaking.
- 3. SHUT OFF THE GAS.** Turn off the main gas supply valve on your propane tank if it is safe to do so. To close the valve, turn it to the right (clockwise).
- 4. REPORT THE LEAK.** From a neighbor's home or other nearby building away from the gas leak, call your propane retailer right away. If you can't reach your propane retailer, call 911 or your local fire department.
- 5. DO NOT RETURN TO THE BUILDING OR AREA** until your propane retailer, emergency responder, or qualified service technician determines that it is safe to do so.
- 6. GET YOUR SYSTEM CHECKED.** Before you attempt to use any of your propane appliances, your propane retailer or a qualified service technician must check your entire system to ensure that it is leak-free.

## CAN YOU SMELL IT?

Propane smells like rotten eggs, a skunk's spray, or a dead animal. Some people may have difficulty smelling propane due to their age (older people may have a less sensitive sense of smell); a medical condition; or the effects of medication, alcohol, tobacco, or drugs.

**ODOR LOSS.** On rare occasions, propane can lose its odor. Several things can cause this including:

- The presence of air, water, or rust in a propane tank or cylinder
- The passage of leaking propane through the soil

Natural Gas itself is odorless and tasteless, but a chemical is added to give it an odor in order to help detect leaks quickly. Natural Gas is lighter than air and will collect in higher areas.



Since there is a possibility of odor loss or problems with your sense of smell, you should respond immediately to even a faint odor of propane or natural gas.

## PROPANE GAS DETECTORS

Under some circumstances, you may not smell a propane leak. Propane gas detectors (not included) sound an alarm if they sense propane in the air. They can provide an additional measure of security. You should consider the purchase of one or more detectors for your home.

**GUIDELINES** regarding propane gas detectors:

- Buy only units that are listed under the latest Underwriters Laboratories (UL) standard.
- Follow the manufacturer's instructions regarding installation and maintenance.
- Never ignore the smell of propane, even if no detector is sounding an alarm.

## GENERATOR MAINTENANCE

### LEAVE IT TO THE EXPERTS.

Only a qualified service technician has the training to install, inspect, service, maintain, and repair your appliances. Have your appliances and propane system inspected just before the start of each heating season.

**DO NOT TRY TO MODIFY OR REPAIR** valves, regulators, connectors, controls, or other appliance and cylinder/tank parts. Doing so creates the risk of a gas leak that can result in property damage, serious injury, or death.

**FOR NATURAL GAS SYSTEMS,** fuel system pipes and hoses must be leak-free and of adequate size to maintain specified supply pressure and volume flow rate under varying generator load conditions

## CO AND YOUR SAFETY

### WHAT IS CARBON MONOXIDE (CO)?

You can't taste or smell CO, but it is a very dangerous gas. High levels of CO can come from appliances that are not operating correctly, or from a venting system or chimney that becomes blocked.

**CO CAN BE DEADLY!** High levels of CO can make you dizzy or sick. In extreme cases, CO can cause brain damage or death. Symptoms of CO poisoning include: headache, dizziness, fatigue, shortness of breath, and nausea.



### IF YOU SUSPECT CO IS PRESENT, ACT IMMEDIATELY!

1. If you or a family member shows physical symptoms of CO poisoning, get everyone out of the building and call 911 or your local fire department.
2. If it is safe to do so, open windows to allow entry of fresh air, and turn off any appliances you suspect may be releasing CO.

3. If no one has symptoms, but you suspect that CO is present, call your propane retailer or a qualified service technician to check CO levels and your propane equipment.

**CO DETECTORS CAN IMPROVE SAFETY.** For an extra measure of safety, consider installing a CO detector (not included) listed by UL on each level of your home.

### TO HELP REDUCE THE RISK OF CO POISONING:

- Have a qualified service technician check your propane appliances and venting systems annually, preferably before the heating season.
- Install UL-listed CO detectors on every level of your home.
- Never use a gas oven or range-top burners to provide space heating.
- **DO NOT USE GENERATOR INDOORS OR IN ANY ENCLOSED SPACE OR IN ANY OTHER AREA OR SITUATION THAT WILL ALLOW CARBON MONOXIDE TO ACCUMULATE.**
- Never use a barbecue grill (propane or charcoal) indoors for cooking or heating.
- Regularly check your appliance exhaust vents for blockage.

## RUNNING OUT OF GAS



### DON'T RUN OUT OF GAS. SERIOUS SAFETY HAZARDS, INCLUDING FIRE OR EXPLOSION, CAN RESULT.

- If an appliance valve or a gas line is left open, a leak could occur when the system is recharged with propane.
- If your propane tank runs out of gas, any pilot lights on your appliances will go out. This can be extremely dangerous.
- **A LEAK CHECK IS REQUIRED.** In many states, a propane retailer or a qualified service technician must perform a leak check of your propane system before turning on the gas.

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## Specifications

Generator	AC Output (Gasoline)	120/240VAC, 60Hz, 75/37.5A, 1 Phase 9000 Running Watts 11500 Maximum Starting Watts
	AC Output (LPG/Propane)	120/240VAC, 60Hz, 67.5/33.7A, 1 Phase 8100 Running Watts 11500 Maximum Starting Watts
	AC Output (Natural Gas)	120/240VAC, 60Hz, 60/30A, 1 Phase 7200 Running Watts 11500 Maximum Starting Watts
	DC Output	USB-A:5V,3A USB-C:PD 24W(5/9/12V)
	Receptacles	2x 120VAC, 20A GFCI 1x 120VAC, 30A Twist Lock L5-30R 1x 120/240 VAC, 30A Twist Lock L14-30R 1x 120/240VAC, 50A NEMA 14-50R 1x USB-A 1x USB-C Parallel Ports (Line 1 / Neutral / Line 2)
	Remote Control Battery	3V CR2032
	Internal Battery	Contains non-replaceable battery CO Sensor: 3V CR2032
Displacement		459cc
Compression Ratio		8.6:1
Engine Type		Horizontal Single Cylinder 4-stroke, OHV
Cooling System		Forced air cooled
Fuel	Type	87+ octane, stabilizer-treated unleaded gasoline or LPG/propane or Natural Gas
	Gasoline Tank	6.8 Gallon / 25.7 Liter
	LPG/Propane Tank	Recommended 40lb. or larger
	Natural Gas	Fuel Rating: 1000 BTU/cu ft Minimum Fuel Supply Size: 1/2" Supply Pressure: 5~9 WC (1.2-2.24 KPa) Maximum Flow Rate: 125000 BTU/hr
Engine Oil	Type SAE	10W-30
	Capacity	1.2 Quart / 1.1 Liter
Run Time @ 25% Load with full gasoline tank		14 hours
Run Time @ 25% Load with 40 and 100lb propane tank		40 lb tank: 14.5 hours 100 lb tank: 36.2 hours
Sound Level at 23 feet, 25% load		64.5 dB(A)
Bore x Stroke		92mm x 69mm
Spark Plug	Type	BPR6ES (NGK) or equivalent
	Gap	0.027" - 0.031"
Valve Clearance	Intake	0.0039"-0.0059"
	Exhaust	0.0059" - 0.0078"
Engine Speed		2400 - 3600 RPM
Electric Start Battery		12V-14Ah Lead-Acid Non-Spillable
Battery Charger		Input: 100-240VAC,50/60Hz,0.8A Output: 13VDC,2A Cable Length: 5.9 feet Green indicator: Charged Red indicator: Charging




The emissions control system for this Engine is warranted for standards set by the U.S. Environmental Protection Agency. For warranty information, refer to the last pages of this manual.





In reference to the remote: Changes or modifications not expressly approved by Harbor Freight Tools could void the user's authority to operate the equipment. FCC ID: 2AWYP-TX0301

# **SAVE THESE INSTRUCTIONS.**

<b>WARNING SYMBOLS AND DEFINITIONS</b>	
	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.
	Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
	Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
	Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
	Addresses practices not related to personal injury.

## Symbol Definitions

Symbol	Property or Statement
<b>RPM</b>	Revolutions Per Minute
<b>HP</b>	Horsepower
<b>AWG</b>	American Wire Gauge
	WARNING marking concerning Risk of Eye Injury. Wear ANSI-approved safety goggles with side shields.
	Read the manual before set-up and/or use.
	WARNING marking concerning Risk of Hearing Loss. Wear hearing protection.

Symbol	Property or Statement
	WARNING marking concerning Risk of Respiratory Injury. Operate engine OUTSIDE and far away from windows, doors, and vents.
	WARNING marking concerning Risk of Fire while handling fuel. Do not smoke while handling fuel.
	WARNING marking concerning Risk of Fire. Do not refuel while operating. Keep flammable objects away from engine.
	WARNING: Contains coin battery.

# IMPORTANT SAFETY INSTRUCTIONS



**WARNING! Read all instructions.**

**Failure to follow all instructions listed below may result in fire, serious injury and/or DEATH.**

The warnings and precautions discussed in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.



## SAVE THESE INSTRUCTIONS

### Button/Coin Battery Warnings

#### ⚠ WARNING

- **INGESTION HAZARD:** This product contains a button cell or coin battery.
- **DEATH** or serious injury can occur if ingested.
- A swallowed button cell or coin battery can cause **Internal Chemical Burns** in as little as **2 hours**.
- **KEEP** new and used batteries **OUT OF REACH OF CHILDREN**
- **Seek immediate medical attention** if a battery is suspected to be swallowed or inserted inside any part of the body.



This symbol means:

**INGESTION HAZARD:** This product contains a button cell or coin battery.

1. Remove and immediately recycle or dispose of used batteries according to local regulations and keep away from children. Do NOT dispose of batteries in household trash or incinerate.
2. Even used batteries may cause severe injury or death.
3. Call a local poison control center for treatment information.
4. Non-rechargeable batteries are not to be recharged.
5. Do not force discharge, recharge, disassemble, heat above 140°F or incinerate. Doing so may result in injury due to venting, leakage or explosion resulting in chemical burns.
6. Ensure the batteries are installed correctly according to polarity (+ and -).
7. Do not mix old and new batteries, different brands or types of batteries, such as alkaline, carbon-zinc, or rechargeable batteries.
8. Remove and immediately recycle or dispose of batteries from equipment not used for an extended period of time according to local regulations.
9. Always completely secure the battery compartment. If the battery compartment does not close securely, stop using the product, remove the batteries, and keep them away from children.

### Setup Precautions

1. LPG/Propane and Natural Gas systems must be installed and used in strict conformance with NFPA 58 (Liquefied Petroleum Gas Code), NFPA 54 (National Fuel Gas Code), manufacturer's recommendations, and all relevant local, state, and federal codes and regulations.
2. LPG/Propane, Natural Gas, and Gasoline fuel and fumes are flammable, and potentially explosive. Use proper fuel storage and handling procedures. Do not store fuel or other flammable materials nearby.
3. Fire and explosion hazard. Never use a gas container, LPG/propane connector hose, LPG/propane tank or any other fuel item that appears to be damaged.

4. Fire and explosion hazard. Only use approved LPG/propane tanks with an Overfilling Prevention Device (OPD) valve. Keep the tank in a vertical position with the valve on top and placed at ground level on a flat surface. Do not allow tanks to be near any heat source. When transporting and storing, turn the propane tank valve to the fully closed position and disconnect the tank. Make sure to always cover the generator inlet and tank outlet with protective plastic caps.
5. Connect LPG/propane tank using provided attachment kit only. Kit includes 1.5 meter (4.9 ft) hose. Place tank as far away from Generator as hose allows and away from engine exhaust. Do not place tank above Generator.
6. Connect to Natural Gas source using PREDATOR® 1/2" NG Quick Connect Hose Kit only, item 70491 (not included). Kit includes 7.6 meter (25 ft) Hose. Do not use NG Hose with any other appliances.
7. Fire and explosion hazard. If there is a strong smell of propane while operating the generator, fully close the LPG/propane tank valve immediately. Once the propane is off, use soapy water to check for leaks on the hose and connections on the tank valve and the generator. Do not smoke or light a cigarette or check for leaks using any open flame source such as a match or lighter. If a leak is found, contact a qualified technician to inspect and repair the LPG/propane system before using the generator.
8. Install carbon monoxide alarm(s) with battery backup in nearby buildings according to manufacturer's instructions.
9. Have multiple ABC class fire extinguishers nearby.
10. Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrestor may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.
11. Set up and use only on a flat, level, well-ventilated surface.
12. All connections and conduits from the Generator to the load must only be installed by trained and licensed electricians, and in compliance with all relevant local, state, and federal electrical codes and standards, and other regulations where applicable.
13. Connections for standby power to a building electrical system must be made by a qualified electrician. The connection must isolate the Generator power from utility power, and must comply with all applicable laws and electrical codes.
14. A transfer switch should be installed by a licensed electrician in compliance with all applicable laws and electrical codes.
15. Wear ANSI-approved safety goggles, heavy-duty work gloves, and dust mask/respirator during set up.
16. Use only lubricants and fuel recommended in the Specifications chart of this manual.
17. Improper connections to a building electrical system can allow electrical current from the Generator to backfeed into the utility lines. Such backfeed may electrocute utility company workers or others who contact the lines during a power outage, and the Generator may explode, burn, or cause fires when utility power is restored. Consult the utility company and a qualified electrician if intending to use the Generator for back up power.
18. Do not operate the Generator before grounding. The Generator must be earth-grounded in accordance with all relevant electrical codes and standards before operation.

# Operating Precautions

SAFETY

SETUP

OPERATION

MAINTENANCE

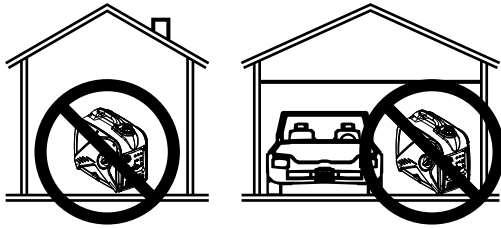
1.



## CARBON MONOXIDE HAZARD

**Using a generator indoors CAN KILL YOU IN MINUTES.**

Generator exhaust contains carbon monoxide. This is a poison you cannot see or smell.



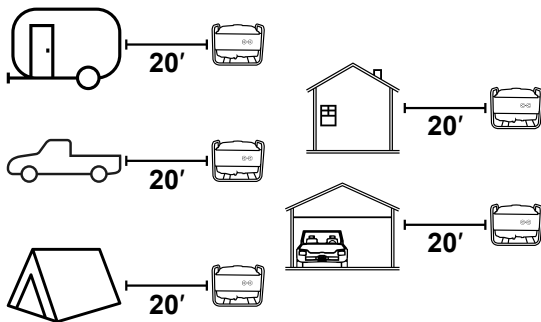
NEVER use inside a home or garage, EVEN IF doors and windows are open.



Only use OUTSIDE and far away from windows, doors, and vents.



Do not use in trailers, truck beds, or tents.



Use at least 20 feet away from people, animals, and structures with exhaust pointed away. Generator will still produce carbon monoxide, even when burning propane.

## 2. CARBON MONOXIDE SHUTOFF

**DANGER! TO PREVENT SERIOUS INJURY AND DEATH FROM CARBON MONOXIDE INHALATION:**

**The Carbon Monoxide sensor is an additional layer of protection only. Do not use the Generator in any area or situation that will allow carbon monoxide to accumulate.**

- **FLASHING RED LIGHT:**  
Dangerous levels of carbon monoxide gas have built up and generator will shutoff. Leave immediately until area has aired out. Move Generator to well-ventilated area before operation.
- **FLASHING YELLOW LIGHT:**  
Carbon monoxide sensor malfunction. Sensor needs service. Do not use the Generator until the sensor is working properly. For technical questions, please call 1-800-444-3353.

NOTE: Yellow light flashes once after starting to indicate passing self-check and is functioning normally.

**Carbon Monoxide sensor must only be serviced by qualified technician to restore it to original settings. Do not modify or tamper with the Carbon Monoxide sensor. Not following these instructions can result in death or serious injury due to Carbon Monoxide sensor malfunction.**

3. Generator will produce carbon monoxide when burning gasoline, LPG, or NG.
4. Never use a generator indoors, including in garages, basements, crawl spaces and sheds. Opening doors and windows or using fans will NOT prevent carbon monoxide build up in the home.
5. When using generators, keep them outdoors and far away from open doors, windows, and vents to avoid toxic levels of carbon monoxide from building up indoors.
6. If you start to feel sick, dizzy, or weak while using a generator, get to fresh air right away. The carbon monoxide from generators can quickly lead to full incapacitation and death.
7. LPG/Propane and Natural Gas are highly flammable and explosive.
8. Flammable gas under pressure can cause a fire or explosion if ignited.
9. LPG/Propane can settle in low places because it is heavier than air.
10. LPG/Propane has a distinctive odor added to help detect potential leaks. This odor can diminish over time or due to other factors.
11. Keep LPG/Propane tanks in an upright position.
12. Connect LPG/propane tank using provided attachment kit only. Kit includes 1.5 meter (4.9 ft) hose. Place tank as far away from Generator as hose allows and away from engine exhaust. Do not place tank above Generator.

13. When exchanging LPG/propane tanks, be sure the tank valve is the same type.
14. In case of a LPG/propane fire, do not attempt to extinguish unless the fuel supply can be shut off safely.
15. LPG/propane will burn the skin. Prevent skin contact at all times.
16. Keep the LPG/Propane tank, LPG hose, and Natural Gas hose away from engine exhaust.
17. Keep children away from the equipment, especially while it is operating.
18. Keep all spectators at least six feet from the engine during operation.
19. Fire Hazard! Do not fill gas tank while engine is running. Do not operate if gasoline has been spilled. Clean spilled gasoline before starting engine. Do not operate near pilot light or open flame.
20. Do not touch engine during use. Let engine cool down after use.
21. Never store fuel or other flammable materials near the engine.
22. If the plugged in product operates abnormally or unusually slow, immediately stop using the generator as a power source. Read and adhere to the instruction manual of the product to be powered to make sure that it can be safely and efficiently powered by a portable generator.
23. Before connecting an appliance or power cord to the generator: Make sure that it is in good working order. Faulty appliances or power cords can create a potential for electrical shock.
24. Do not exceed the running wattage of the generator. Make sure that the total electrical rating of the all of the tools or appliances plugged into the generator at the same time does not exceed that of the generator. Check that the startup surge will not be beyond the limit of the generator.
25. Do not overload the generator. Even a slight overload may lead to premature generator failure and a substantial overload will trip the circuit breaker.
26. Do not attempt to connect or disconnect load connections while standing in water, or on wet or soggy ground.
27. Do not touch electrically energized parts of the generator and interconnecting cables or conductors with any part of the body, or with any non-insulated conductive object.
28. Connect the generator only to a load that is compatible with the electrical characteristics and running wattage of the generator.
29. Insulate all connections and disconnected wires.
30. **GFCI PRECAUTIONS**  
Test Ground Fault Circuit Interrupter (GFCI) receptacles before each use as follows:
  - a. Disconnect all devices from the Generator.
  - b. Start the engine.
  - c. Press Test button on receptacle to trip the GFCI device.
  - d. The Reset button should extend, cutting off electricity to the receptacle.
  - e. If above test fails, do not use receptacle until it is repaired or replaced.
  - f. Press Reset button in for use.

Refer to *Grounding on page 12*
31. Guard against electric shock. Prevent body contact with grounded surfaces such as pipes, radiators, ranges, and refrigerators.
32. Only use a suitable means of transport and lifting devices with sufficient weight bearing capacity when transporting the generator.
33. Secure the generator on transport vehicles to prevent it from rolling, slipping, and tilting.
34. Industrial applications must follow OSHA requirements.
35. Do not leave the generator unattended when it is running. Turn off the generator (and remove safety keys, if available) before leaving the work area.
36. The generator can produce high noise levels. Prolonged exposure to noise levels above 85 dBA is hazardous to hearing. Wear ear protection when operating the generator or when working nearby while it is operating.
37. Wear ANSI-approved safety glasses and hearing protection during use.
38. People with pacemakers should consult their physician(s) before use. Electromagnetic fields in close proximity to a heart pacemaker could cause pacemaker interference or pacemaker failure. Caution is necessary when near the engine's magneto or recoil starter.
39. Use only accessories that are recommended by Harbor Freight Tools for your model. Accessories that may be suitable for one piece of equipment may become hazardous when used on another piece of equipment.
40. Do not operate in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Gasoline-powered engines may ignite the dust or fumes.
41. Stay alert, watch what you are doing and use common sense when operating this generator. Do not use while tired or under the influence of drugs, alcohol or medication.
42. Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.
43. Parts, especially exhaust system components, get very hot during use. Stay clear of hot parts.
44. Keep the stop/start remote control away from children. Do not place in tight spaces with other objects that may actuate the remote buttons and send an undesired start signal to the generator.

45. Do not cover the generator during operation.
46. Keep the generator and surrounding area clean at all times.
47. Do not smoke, or allow sparks, flames, or other sources of ignition around the equipment, especially when refuelling.
48. Use the equipment, accessories, etc., in accordance with these instructions and in the manner intended for the particular type of equipment, taking into account the working conditions and the work to be performed. Use of the equipment for operations different from those intended could result in a hazardous situation.
49. Do not operate the equipment with known leaks in the engine's fuel system.
50. When spills of fuel or oil occur, they must be cleaned up immediately. Dispose of fluids and cleaning materials as per any local, state, or federal codes and regulations. Store oil rags in a bottom-ventilated, covered, metal container.
51. Keep hands and feet away from moving parts. Do not reach over or across equipment while operating.
52. Before use, check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the equipment's operation. **If damaged, have the equipment serviced before using.** Many accidents are caused by poorly maintained equipment.
53. Use the correct equipment for the application. Do not modify the equipment and do not use the equipment for a purpose for which it is not intended.
54. Extension Cord - Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized extension cord will cause a drop in line voltage resulting in loss of power and overheating.

The table below shows the correct cord size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gauge. The smaller the gauge number, the heavier the cord.

RECOMMENDED MINIMUM WIRE GAUGE FOR EXTENSION CORDS					
CURRENT (AMPS)	Load @ 120V (WATTS)	Load @ 240V (WATTS)	20 ~ 50 ft	50 ~ 75 ft	75 ~ 100 ft
2	240	480	18 AWG		
4	480	960	18 AWG		16 AWG
6	720	1440	18 AWG	16 AWG	14 AWG
8	960	1920	16 AWG		12 AWG
10	1200	2400	16 AWG	14 AWG	12 AWG
15	1800	3600	14 AWG	12 AWG	10 AWG
20	2400	4800	12 AWG	10 AWG	
25	3000	6000	12 AWG	10 AWG	8 AWG
30	3600	7200	10 AWG	8 AWG	
35	4200	8400	8 AWG	6 AWG	
40	4800	9600	6 AWG		

## Parallel Kit Precautions

### **⚠️ WARNING**

**TO PREVENT SERIOUS INJURY, DEATH, AND GENERATOR AND/OR EQUIPMENT DAMAGE FROM ELECTRIC SHOCK AND FIRE:**

1. **Follow Parallel Kit instructions provided with Kit for connection and use of a Parallel Kit.**
2. Only connect two identical Inverter Generators together using a Parallel Kit.
3. Connect Parallel Kit only to terminals marked "Parallel Outlets" on the front of the Generator.
4. Do not remove or connect a Parallel Kit while the Generator is running.
5. Do not use a Parallel Kit that is attached to only one Generator.

## Included Battery Charger/Maintainer Precautions

1. Do not expose Battery Charger/Maintainer to rain or snow.
2. Use of an attachment not recommended or sold by the Battery Charger/Maintainer manufacturer may result in a risk of fire, electric shock, or injury to persons.
3. To reduce risk of damage to electric plug and cord, pull by plug rather than cord when disconnecting Charger/Maintainer.
4. Do not operate Charger/Maintainer with damaged cord or plug – replace the cord or plug immediately.
5. Do not operate Charger/Maintainer if it has received a sharp blow, been dropped, or otherwise damaged in any way; take it to a qualified serviceman.
6. Do not disassemble Charger/Maintainer – take it to a qualified technician when service or repair is required. Incorrect reassembly may result in a risk of electric shock or fire.
7. To reduce risk of electric shock, unplug Charger/Maintainer from outlet before attempting any maintenance or cleaning.
8. Locate Charger/Maintainer as far away from Generator as power cord permits.
9. Maintain labels and nameplates on the Charger/Maintainer. These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.
10. Unplug the Battery Charger/Maintainer from its electrical outlet before connecting its power cord to the Generator, or performing any inspection, maintenance, or cleaning procedures.
11. Do not use Charger/Maintainer while tired or under the influence of drugs, alcohol or medication.

## Service Precautions

1. **Before service, maintenance, or cleaning:**
    - a. **Unplug all devices from the generator.**
    - b. **Push the Power Switch to its “OFF” position.**
    - c. **Turn the Fuel Selector Switch to its “OFF/STORAGE” position.**
    - d. **Allow the engine to completely cool.**
    - e. **Then, remove the spark plug cap from the spark plug.**
  2. Keep all safety guards in place and in proper working order. Safety guards include muffler, air cleaner, mechanical guards, and heat shields, among other guards.
  3. Make sure the Power Switch is in its “STOP” position before moving the Generator and before performing any service, maintenance, or cleaning procedures on the unit.
  4. **Keep all electrical equipment clean and dry.** Replace any wiring where the insulation is cracked, cut, abraded, or otherwise degraded. Replace terminals that are worn, discolored, or corroded. Keep terminals clean and tight.
  5. **Do not alter or adjust any part of the equipment or its engine that is sealed by the manufacturer or distributor. Only a qualified service technician may adjust parts that may increase or decrease governed engine speed.**
  6. Wear ANSI-approved safety goggles, heavy-duty work gloves, and dust mask/respirator during service.
  7. Maintain labels and nameplates on the equipment. These carry important information. If unreadable or missing, contact Harbor Freight Tools for a replacement.
  8. Have the equipment serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the equipment is maintained. Do not attempt any service or maintenance procedures not explained in this manual or any procedures that you are uncertain about your ability to perform safely or correctly.
  9. Store equipment out of the reach of children.
  10. Follow scheduled engine and equipment maintenance.
- GFCI Protection:**
- This Generator is equipped with two 3-Prong, 120V ground fault circuit interrupter (GFCI) receptacles. These outlets provide additional protection from the risk of electric shock. Should replacement of the receptacles become necessary, use only identical replacement parts that include GFCI protection

**Refueling:**

1. Turn off the generator before refilling the fuel tank. Do not refill the fuel tank while the engine is hot.
2. Do not smoke, or allow sparks, flames, or other sources of ignition around the equipment, especially when refuelling.
3. **TO PREVENT FUEL LEAKAGE AND FIRE HAZARD, Do Not fill fuel tank to the top.** Leave a little room for the fuel to expand as needed. Refuel in a well-ventilated area only.
4. Refuel in a well-ventilated area only.
5. Wipe up any spilled fuel and allow excess to evaporate before starting engine.  
**To prevent FIRE, do not start the engine while the smell of fuel hangs in the air.**
6. Do not connect LPG/Propane or NG fuel sources to the Generator while operating with gasoline. Shut down Generator and allow to cool before connecting alternative fuel type.

**Set Up**

Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

**WARNING**

**TO PREVENT SERIOUS INJURY AND FIRE: Operate only with proper spark arrestor installed.**



Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrestor may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

At high altitudes, the engine's carburetor, governor, and any other parts that control the fuel-air ratio will need to be adjusted by a qualified mechanic to allow efficient high-altitude use and to prevent damage to the engine and any other devices used with this product. Refer to High Altitude Operation on page 17.

**Note:** For additional information regarding the parts listed in the following pages, refer to the Assembly Diagram near the end of this manual.

**Grounding**

The Generator must be properly grounded in accordance with all relevant electrical codes and standards before operation. In many locations, local code will not require this generator to be grounded when used with cord and plug equipment plugged directly into the receptacles on the generator. However, your local regulations may require the generator to be grounded. Contact a licensed electrician or consult local authorities regarding local grounding requirements. If grounding is required, have the unit grounded by a qualified electrician if you are not qualified to do so.

General grounding instructions are as follows:

Use one of the following as the grounding electrode:

- Pipe or conduit, minimum 3/4 in. diameter, minimum 8 ft. long. If steel, it must have anti-corrosion coating.
- Rod, stainless steel or copper- or zinc-coated steel, minimum 5/8 in. diameter, minimum 8 ft. long.

1. Drive electrode at least 8 ft. vertically into the ground.
  - a. If rock layer prevents vertical entry, drive at an angle not exceeding 45 degrees from vertical.
  - b. If rock layer prevents angle entry, bury electrode in horizontal trench at least 30 in. deep.
2. The upper end of electrode must be protected if above ground level.
3. Connect a #6 AWG grounding wire (not included) from the Grounding Terminal on the Generator Control Panel to the buried electrode.

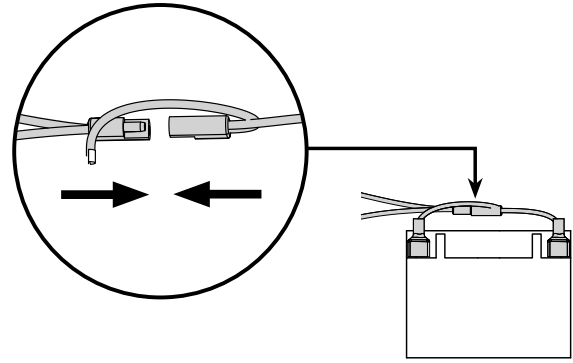
For additional information on grounding methods, please see the National Electrical Code.

**Notice:** There is a permanent conductor between the portable generator inverter module (Neutral Conductor) and the frame.

# Electric Starter Battery Connection

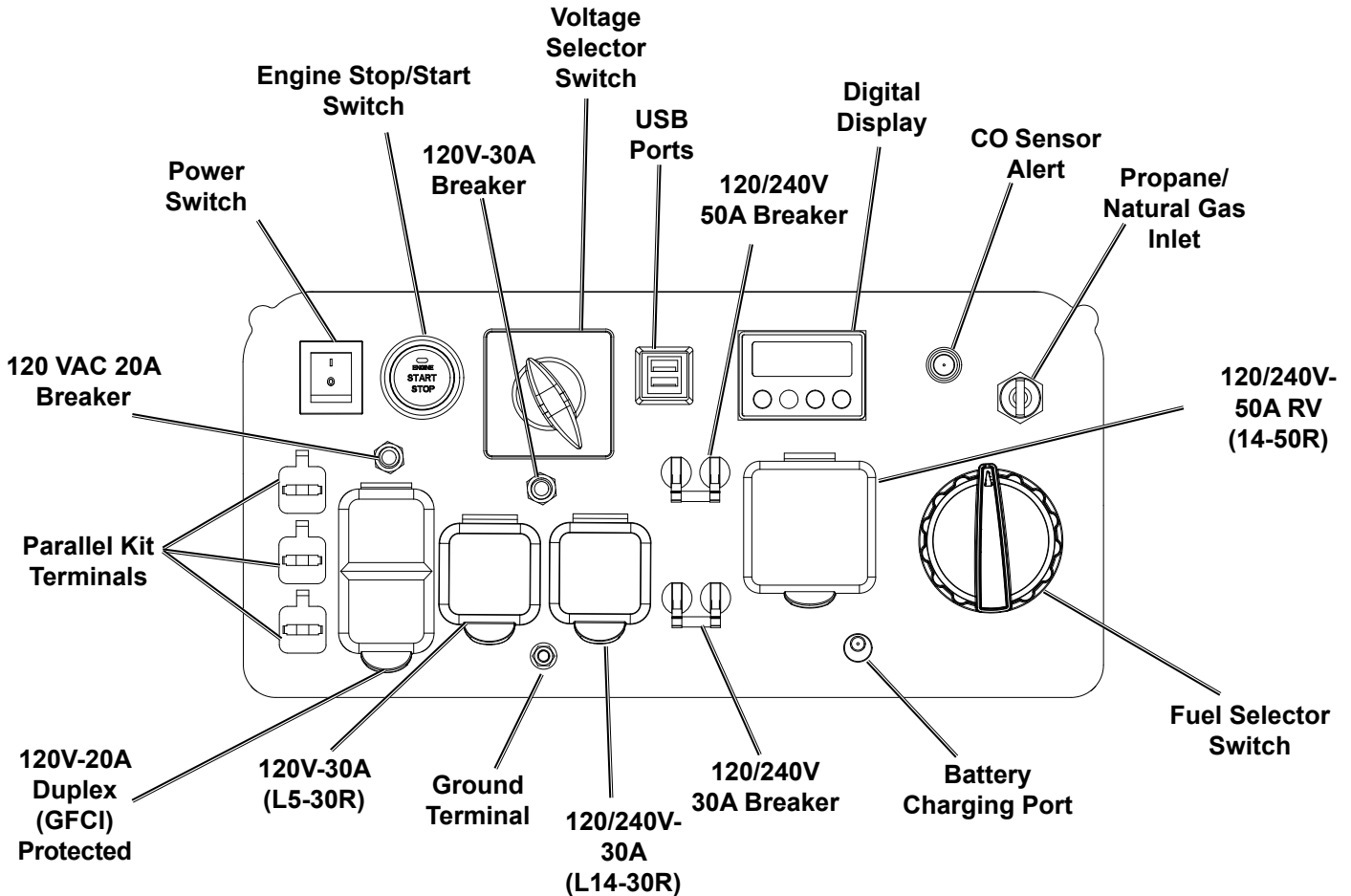
For the electric start function, the included 12VDC Battery must be connected before first use.

1. Turn Power Switch to OFF position.
2. Remove the Battery Access Panel.
3. Locate the battery pigtail and connect to the mating connector.
4. Make sure the battery harness is secured and routed properly.
5. Replace the Battery Access Panel.



**Note:** The built-in charging circuit charges the Battery while Engine is running. Turn the Power Switch to off and use the Battery Charger/Maintainer to keep the Battery charged when the Generator is not in use or in storage. Refer to Storage on page 34.

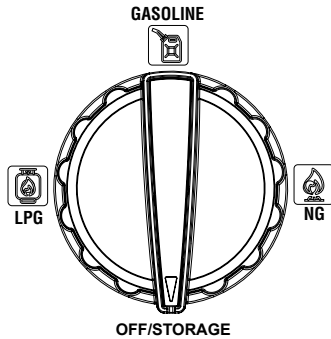
# Components and Controls



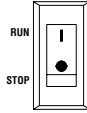
**WARNING!** TO PREVENT SERIOUS INJURY: Follow Parallel Kit instructions for connection and use of a Parallel Kit (Parallel Kit and instructions sold separately). Generator must be in 120V/240V mode for parallel function.

The following are descriptions of the controls on the Control Panel. Your Generator has sockets to power your products with circuit breakers to protect the voltage flow.

1. **Fuel Selector Switch:** Used to select from three fuel types - Gasoline, LPG/Propane, or Natural Gas. Storage position shuts off flow of all fuel types.



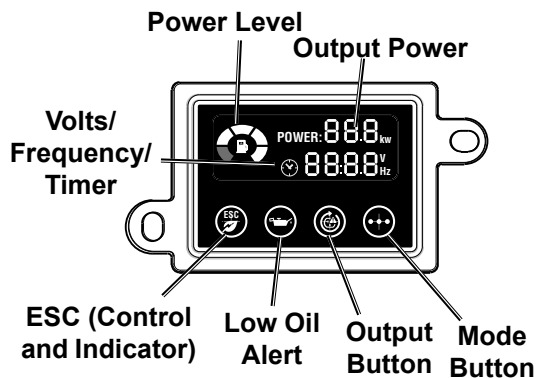
2. **Power Switch:** Push to RUN position to enable starting remotely, electrically, or manually.



3. **Engine Stop/Start Switch:** Used to start and stop the Engine.



4. **Digital Display:**



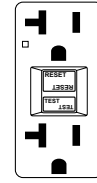
#### Output Button:

Green = normal output  
 Blinking Red = approaching overload  
 Solid Red = overload  
 Press button to reset after overload

**CO Sensor Light:** Flashing red light indicates dangerous levels of carbon monoxide gas have built up. Flashing yellow light indicates a carbon monoxide sensor malfunction. Refer to page 25 for further information.



5. **AC Receptacles:** The Generator contains several AC Receptacles to power tools and equipment.



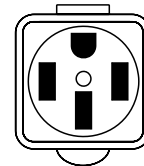
- a. 3-Prong, duplex 120 volt GFCI receptacle (NEMA 5-20R)



- b. 3-Prong, twistlock, 120 volt 30A receptacle (NEMA L5-30R)



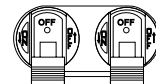
- c. 4-Prong, twistlock, 120/240 volt 30A receptacle (NEMA L14-30R)



- d. 4-Prong, 120/240 volt, 50A receptacle (NEMA 14-50R)

**⚠ WARNING! TO PREVENT SERIOUS INJURY:** Connect tools and equipment only to the Receptacle (120 volt or 240 volt) that is compatible with the electrical characteristics and rated capacities of the tools and equipment being used.

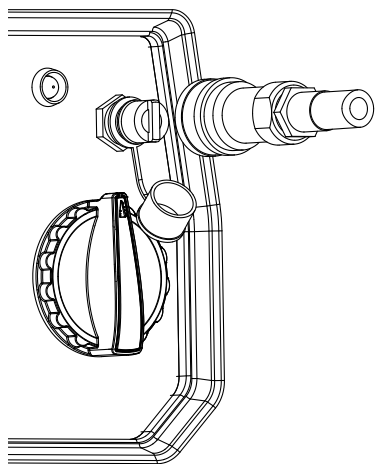
6. **Circuit Breakers:** The circuit breaker protects the Generator from overloading. The rating of the breaker and the load it protects are marked near the breaker. Should any of the Circuit Breakers trip, the Generator will stop the electricity output. If this happens, unplug all loads from the Generator. Then, turn the tripped Circuit Breaker to ON and re-attach loads gradually. **Note:** For push-type Circuit Breakers allow a few minutes for cool-down before resetting.



7. **Low Oil Alert:** If the Engine oil level is too low, the LOW OIL Alert light turns on and the Engine will automatically shut off.



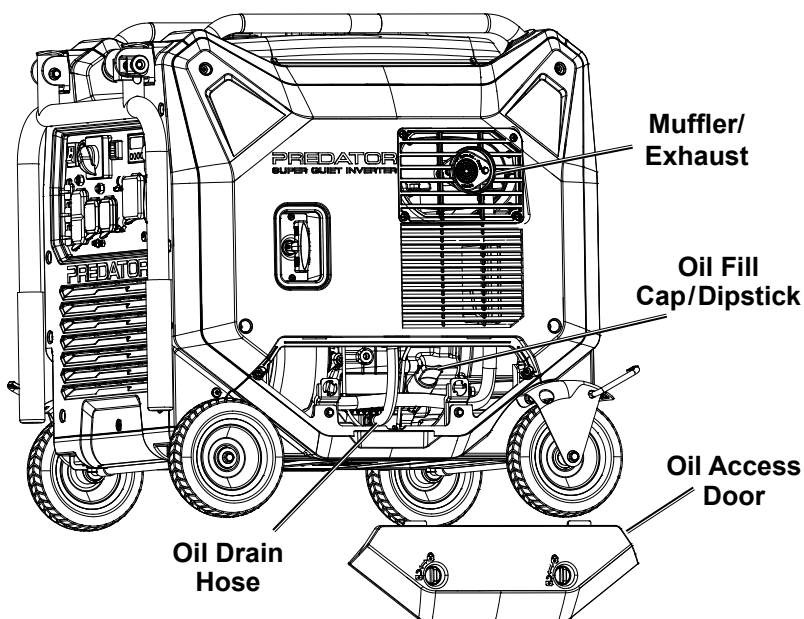
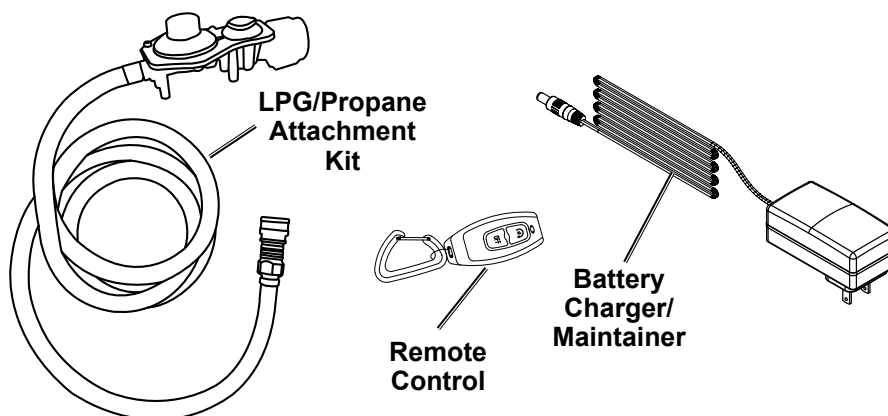
8. **LPG/Propane and Natural Gas Connector:**  
Used to connect LPG/NG hose to Generator.

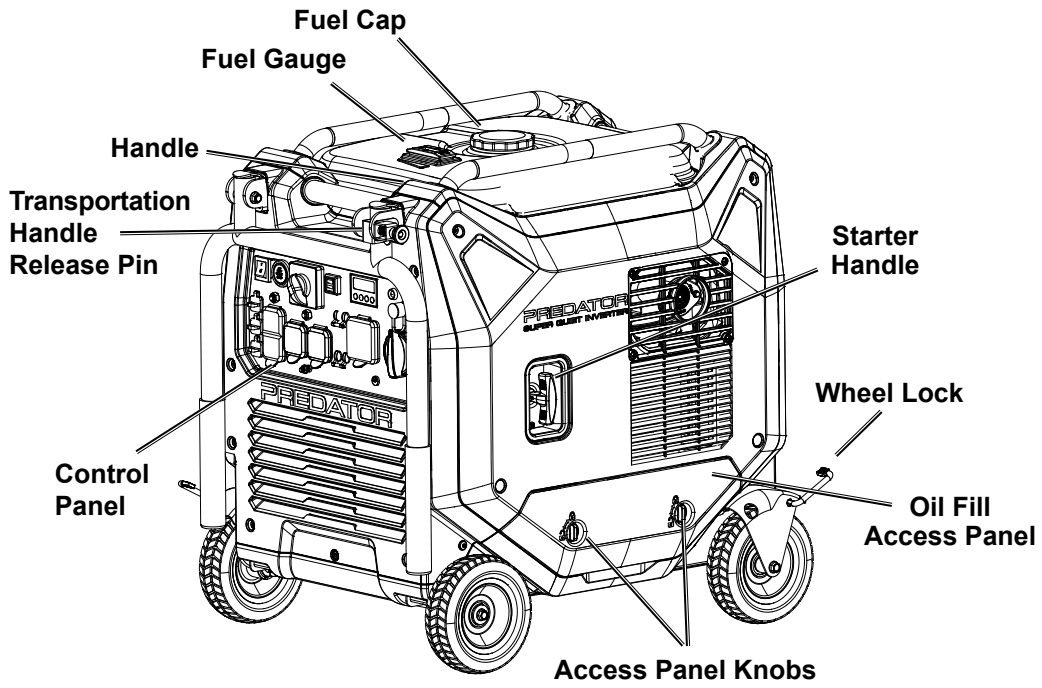
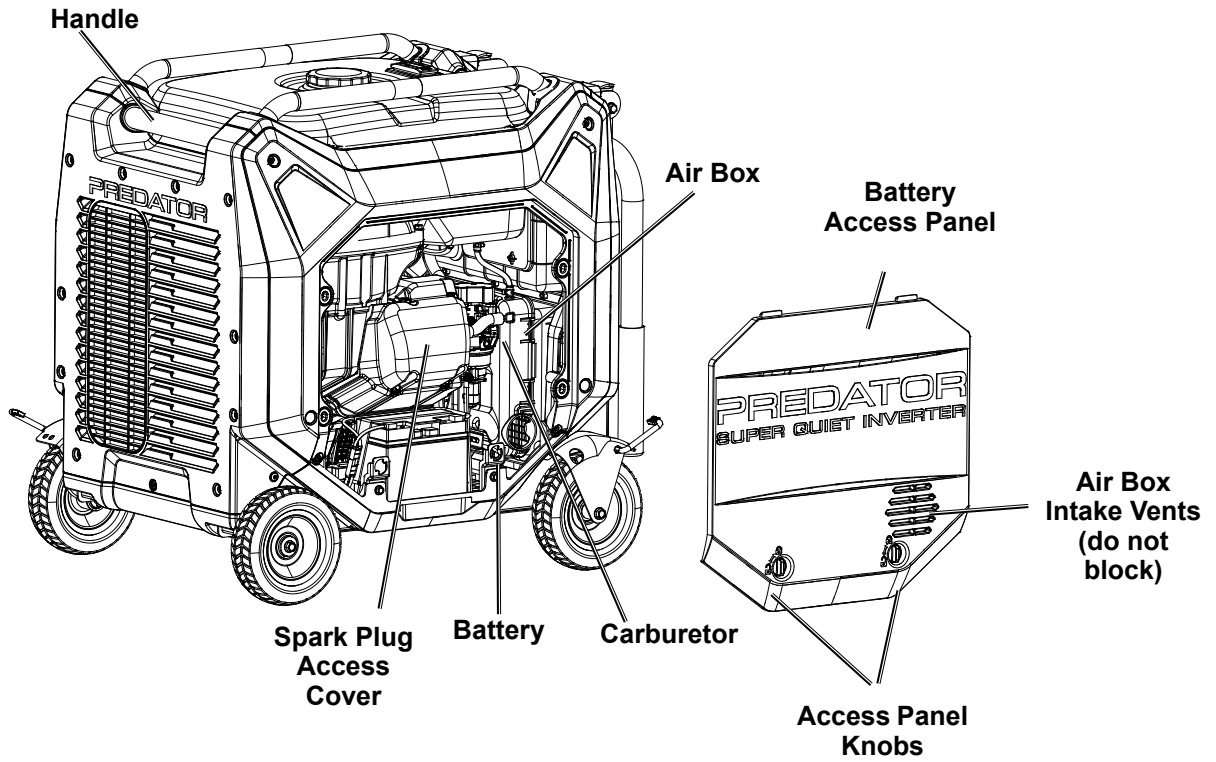


9. **Grounding Terminal:** Prior to each use, set up the ground wire (not included) connection to the Grounding Terminal to properly ground the Generator. Refer to *Grounding* on page 12 for instructions on grounding the Generator.



10. **Battery Charging Port:** Used to charge the 12VDC Generator Battery using the provided Battery Charger/Maintainer.





# High Altitude Operation Above 3000 feet

## **⚠WARNING! TO PREVENT SERIOUS INJURY FROM FIRE:**

Follow instructions in a well-ventilated area away from ignition sources.

If the Engine is hot from use, shut the engine off and wait for it to cool before proceeding. Do not smoke.

**NOTICE:** Warranty void if necessary adjustments are not made for high altitude use.

At high altitudes, the engine's carburetor, governor, and any other parts that control the fuel-air ratio will need to be adjusted by a qualified mechanic to allow efficient high-altitude use and to prevent damage to the engine and any other devices used with this product. The fuel system on this engine may be influenced by operation at higher altitudes. Proper operation can be ensured by installing an altitude kit at altitudes higher than 3000 ft. above sea level. At elevations above 8000 ft, the engine may experience decreased performance, even with the proper main jet. Operating this engine without the proper altitude kit installed may increase the engine's emissions and decrease fuel economy and performance. The kit should be installed by a qualified mechanic.

**Note:** Not all Generator models have a Solenoid. Skip those steps if a Solenoid is not present.

1. Turn off the Engine.
2. Close the Fuel Valve by turning the Fuel Selector Switch to the OFF/STORAGE position.
3. Remove the Maintenance Access Panel to access the Carburetor.
4. Place a bowl under the Fuel Cup to catch any spilled fuel.
5. Unthread the screws holding the Solenoid in place.

**CAUTION!** Carburetor bowl may have gas in it which will leak upon removing the Solenoid/Bolt.

6. Disconnect the Solenoid and Solenoid Seal from the Bolt.
7. Unthread the Bolt holding the Fuel Cup.
8. Remove the Bolt, Bolt Seal, Fuel Cup, Fuel Cup Seal and Main Jet from the body of the Carburetor assembly. A carburetor screwdriver (not included) is needed to remove and install the Main Jet.

**Note:** The mixing tube is held in place by the Main Jet and might fall out when it is removed. If it falls out, replace it in the same orientation before replacing the Main Jet.

9. Replace the Main Jet with the replacement Main Jet needed for your altitude range (part 1a, 2a, or 3a).

**Note:** The Fuel Cup Seal and Bolt Seal may be damaged during removal and should be replaced with the new ones from the kit.

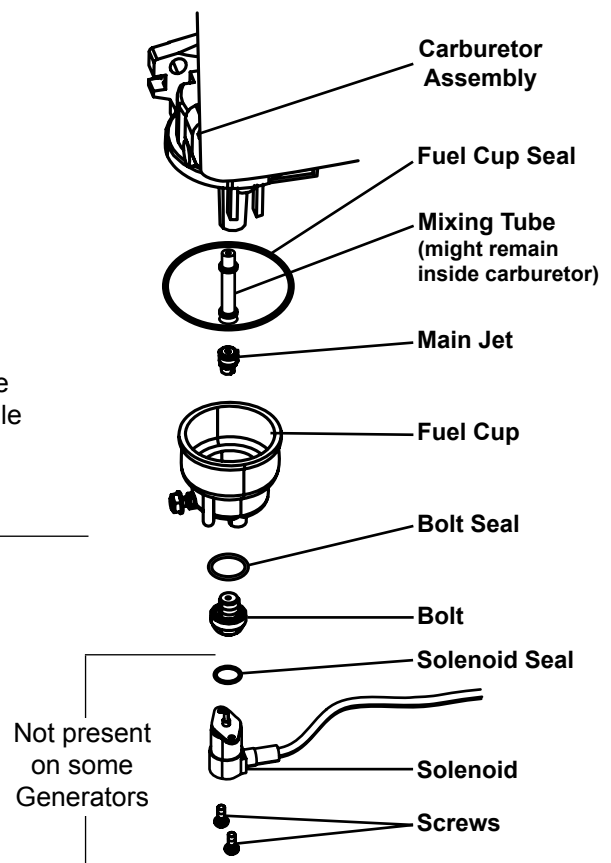
10. Replace the Fuel Cup Seal (5a), Fuel Cup, Bolt Seal (4a), and Bolt. Tighten in place.

**NOTICE:** Do not cross thread bolt when tightening. Finger tighten first and then use a wrench to make sure the bolt is properly threaded.

11. Replace the Solenoid and Solenoid Seal (6a), and tighten in place with screws.
12. Replace the Maintenance Access Panel.
13. Wipe up any spilled fuel and allow excess to evaporate before starting Engine. To prevent FIRE, do not start the Engine while the smell of fuel hangs in the air.

## High Altitude Kit Parts List - A

Part	Description	Qty
1a	Main Jet 3000-6000 ft.	1
2a	Main Jet 6000-8000 ft.	1
3a	Bolt Seal	1
4a	Fuel Cup Seal	1
5a	Solenoid Seal	1



## Operation

**!** Read the **ENTIRE IMPORTANT SAFETY INFORMATION** section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

## Pre-Start Checks

Only operate the generator outside and at least 20 feet away from people, animals, and structures, with exhaust pointed away. Inspect Engine and Generator looking for damaged, loose, and missing parts before set up and starting. Keep generator maintenance access panels in place and secured during operation. If any problems are found, do not use equipment until fixed properly.

### Checking and Filling Engine Oil

**NOTICE:** Generator is shipped without engine oil. Engine's crankcase **MUST** be filled with oil before first use. Your Warranty is **VOID** if the Engine's crankcase is not properly filled with oil before first use and before each use thereafter. Before each use, check the oil level. Engine will not start with low or no engine oil.

1. Make sure the Engine is stopped and is level.
2. On the right side of the Generator, loosen the Access Panel Lock Knobs and remove the Oil Fill Access Panel, as shown to the right.
3. Clean the top of the Oil Fill Cap/Dipstick and the area around it. Remove the Cap/Dipstick, turning it counterclockwise.
4. Check the oil level. The oil level should be up to the edge of the hole as shown.
5. As needed, add the appropriate type of oil until the oil level is at the proper level. SAE 10W-30 oil is recommended for general use.
6. Thread the Oil Fill Cap/Dipstick back in clockwise and replace the Oil Fill Access Panel.

**NOTICE:** Do not run the engine with too little oil. Engine will shut off if engine oil level is too low.

### For Gasoline Operation: Checking and Filling Fuel

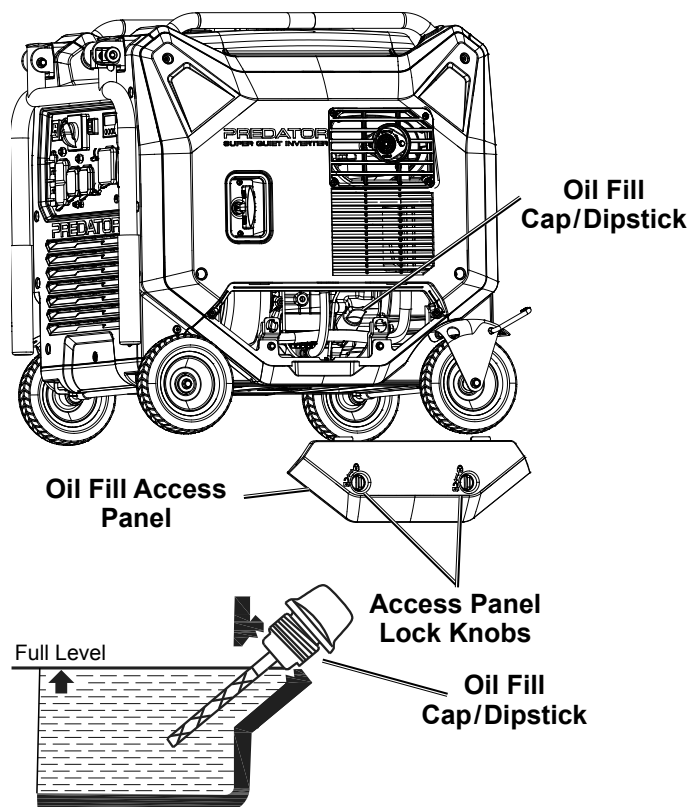


**! WARNING! TO PREVENT SERIOUS INJURY FROM FIRE:**

Fill the fuel tank in a well-ventilated area away from ignition sources. If the Engine is hot from use, shut the Engine off and wait for it to cool before adding fuel. Do not smoke.

1. Clean the Fuel Cap and the area around it.
2. Unscrew and remove the Fuel Cap.
3. Remove the Strainer and remove any dirt and debris. Then replace the Strainer.

**Note:** Do not use gasoline containing more than 10% ethanol (E10). Do not use E85 ethanol. Add fuel stabilizer to the gasoline or the Warranty is VOID.



**Note:** Do not use gasoline that has been stored in a metal fuel container or a dirty fuel container. It can cause particles to enter the carburetor, affecting Engine performance and/or causing damage.

4. If needed, fill the Fuel Tank to about 1 inch under the fill neck of the Fuel Tank with 87 octane or higher unleaded gasoline that has been treated with a fuel stabilizer additive. Follow fuel stabilizer manufacturer's recommendations for use.
5. Replace the Fuel Cap.
6. Wipe up any spilled fuel and allow excess to evaporate before starting engine. To prevent FIRE, do not start the engine while the smell of fuel hangs in the air.

## For LPG Operation: Connecting LPG/Propane Tank



- a. **LPG/Propane and Natural Gas systems must be installed and used in strict conformance with NFPA 58 (Liquefied Petroleum Gas Code), NFPA 54 (National Fuel Gas Code), manufacturer's recommendations, and all relevant local, state, and federal codes and regulations.**
- b. **The LPG/Propane tank capacity must be minimum 40 lb or larger to avoid tank freezing during use. Tank must conform to the standard as listed in Setup Precautions section.**
- c. **Propane tanks that use a liquid withdrawal system cannot be used with this Generator.**
- d. **Verify the re-qualification date on the tank has not expired.**
- e. **Connect LPG/Propane tank using provided attachment kit only. Kit includes 1.5 meter (4.9 ft) Hose. Place tank as far away from Generator as Hose allows and away from engine exhaust. Do not place tank above Generator. Do not use included LPG/Propane Hose with any other appliances.**
- f. **All new tanks or used tanks that have not been plugged or kept closed must be purged of air and moisture by a propane supplier prior to filling.**
- g. **Position the tank so the connection between the tank valve and the LPG/NG Inlet will not cause sharp bends or kinks in the Hose.**
- h. **Inspect the LPG/Propane Hose before every use. Do not use damaged equipment. If damage is detected, have the problem corrected before further use.**

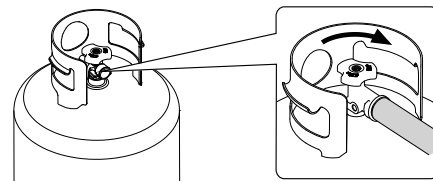


### **⚠ WARNING! EXPLOSION HAZARD. TO PREVENT SERIOUS INJURY:**

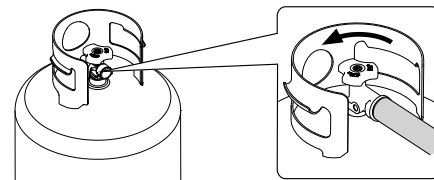
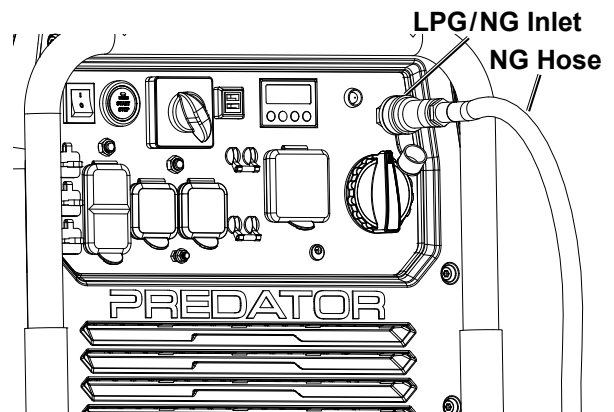
Do not start the engine if the smell of LPG/Propane hangs in the air. Close the propane tank valve and disconnect the

LPG/Propane hose from the Generator when not in use.

1. Turn the Generator OFF and place on a flat surface in a well ventilated area.
2. Verify that the propane tank valve is in the fully closed position.
3. Attach the Quick Connect Adapter on the LPG/Propane Hose to the LPG/NG Inlet on the Generator.
4. Remove the safety plug or cap from the propane tank valve.
5. Attach the other end of the Hose to the LPG/Propane connector on the tank. Hand tighten clockwise to a positive stop. To prevent damage, do not use a wrench or tool to tighten the connector.
6. Turn the propane tank valve to the fully open position. Check for leaks by applying soapy water to all connections. Look for bubbles. If bubbles are present at connections, close the propane tank valve and tighten connections. Open the valve and recheck connections. If a leak continues or is not at a connection do not use the Generator. Have the problem corrected before further use.



**Close LPG  
Shutoff Valve**



**Open LPG  
Shutoff Valve**

**For Natural Gas Operation: Connecting to NG Source**

- LPG/Propane and Natural Gas systems must be installed and used in strict conformance with NFPA 58 (Liquefied Petroleum Gas Code), NFPA 54 (National Fuel Gas Code), manufacturer's recommendations, and all relevant local, state, and federal codes and regulations.
- Natural Gas source must meet requirements listed in *Specifications* chart on page 4.
- Connect to Natural Gas source using PREDATOR® 1/2" NG Quick Connect Hose Kit only, item 70491 (not included). Kit includes 7.6 meter (25 ft) Hose. Do not use NG Hose with any other appliances.
- An NG shutoff valve (not included) must be installed before connecting the NG Hose. Do not connect NG Hose directly to the NG source.
- Position the Generator so the connection between the NG shutoff valve and the LPG/NG Inlet will not cause sharp bends or kinks in the Hose.
- Make sure the NG source location and the NG Hose allow the Generator to be located at least 20 feet from any occupied spaces.
- Inspect the NG Hose before every use. Do not use damaged equipment. If damage is detected, have the problem corrected before further use.

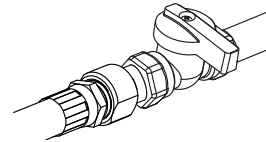
**⚠ WARNING! EXPLOSION HAZARD. TO PREVENT SERIOUS INJURY:**

Do not start the engine if the smell of Natural Gas hangs in the air. Close the NG shutoff valve and disconnect the NG hose from the Generator when not in use.

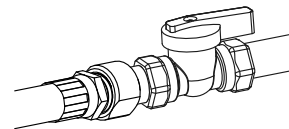
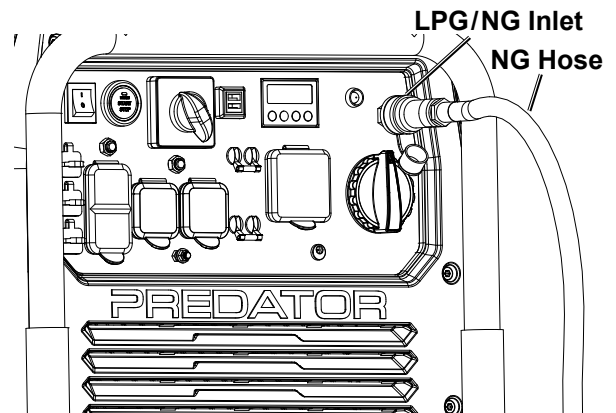
- Turn the Generator OFF and place on a flat surface in a well ventilated area.
- Verify that the NG shutoff valve is in the fully closed position.
- Attach the Quick Connect Adapter on the NG Hose to the LPG/NG Inlet on the Generator.
- Connect the Coupling from the NG Hose Kit to the shutoff valve, then connect the NG Hose assembly to Coupling.

**Note:** Natural gas pipe sealant, joint compound, or the proper type of PTFE tape must be used **ONLY** for the connection from the Coupling to the shutoff valve.

- Turn the NG shutoff valve to the fully open position. Check for leaks by applying soapy water to all connections and joints. Look for bubbles. If bubbles are present at connections, close the shutoff valve and tighten connections. Open the valve and recheck connections. If a leak continues or is not at a connection do not use the Generator. Have the problem corrected before further use.



**Close NG Shutoff Valve**



**Open NG Shutoff Valve**

**Remote Start**

The Start/Stop Remote Control will operate up to approximately 100 feet in distance from the Generator. The distance at which the Remote will function may be adversely affected by obstructions between the Generator and the Remote Control.

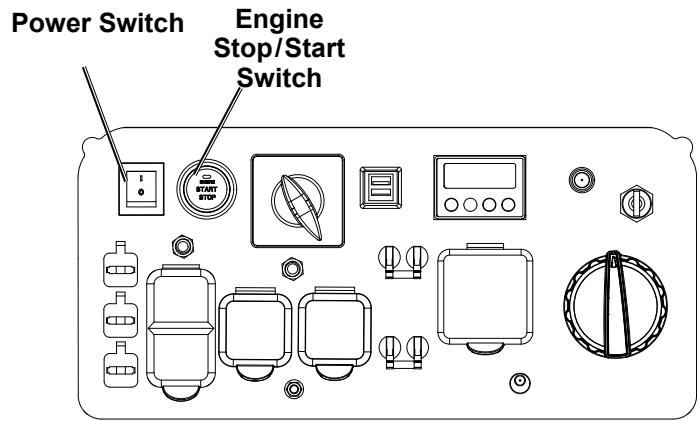
**Note:** The operational range of the Remote Control may decrease as the battery in the Remote becomes depleted.

Remote replacement battery: 3V CR2032

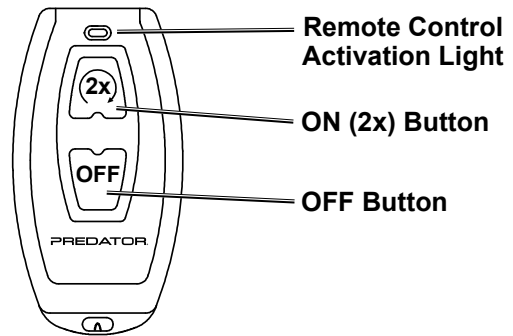
# Reprogramming the Start/Stop Remote Control

If the Start/Stop Remote Control is replaced or needs to be paired to the generator, follow this procedure:

1. Push the Power Switch to the RUN position.
2. Push and hold the Engine Start/Stop Switch until the Switch Indicator Light flashes green and red (hold for 10~15 seconds), then release the Switch.



3. Push the 2x button on the Stop/Start Remote Control. It will pair with Generator and the Switch Indicator Light on the Generator will stop flashing.

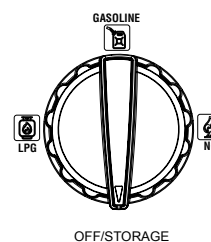
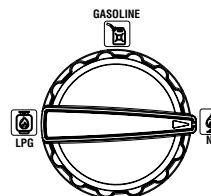
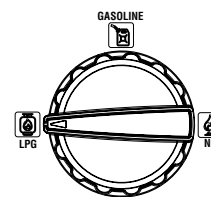
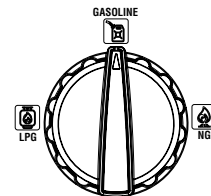


## Fuel Selector Switch

Turn the Fuel Selector Switch on the Control Panel to the desired fuel setting.

**Note:** The Engine is equipped with a safety solenoid valve — Battery must be connected and charged to allow operation with LPG or NG fuel.

1. To operate the Generator on gasoline turn the Fuel Selector Switch to the GAS setting.
2. To operate the Generator on LPG/Propane turn the Fuel Selector Switch to the PROPANE setting.
3. To operate the Generator on Natural Gas turn the Fuel Selector Switch to the NG setting.
4. When the Generator is not in use turn the Fuel Selector Switch to the OFF/STORAGE position to turn off all fuel flow to Engine.



# Starting the Engine – Gasoline Operation

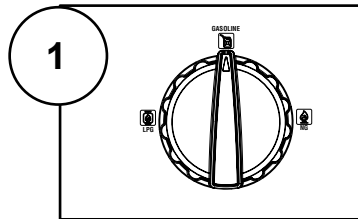
SAFETY

## Before Starting the Engine

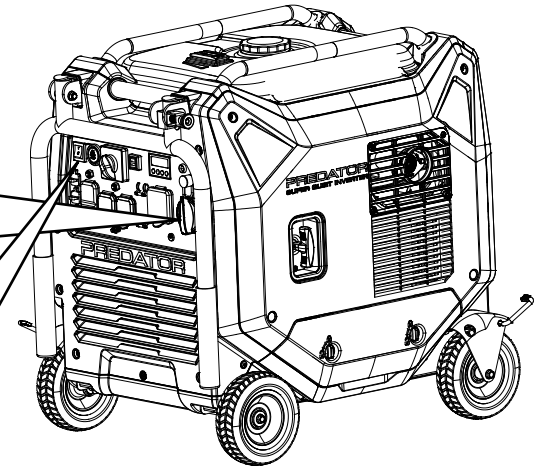
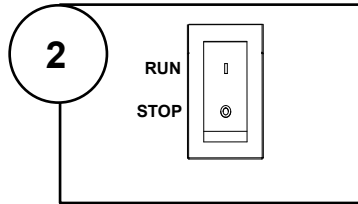


- Inspect the generator and engine.
- Disconnect all electrical loads from the generator.
- Fill the engine with the proper amount and type of both stabilizer-treated unleaded gasoline and oil.

- Turn the Fuel Selector Switch to the GASOLINE setting.



- Push the Power Switch to the Run position.



## Select a starting method:

- Manual Start:** Grip the Starter Handle of the Engine loosely and pull it slowly several times to allow gasoline to flow into the Engine's carburetor. Then pull the Starter Handle gently until resistance is felt. Allow Cable to retract fully and then pull it quickly. Repeat until the Engine starts. Do not let the Starter Handle snap back against the housing. Hold it as it recoils so it doesn't hit the housing.
- Remote Start:** Slowly press and release the 2x Button on the Stop/Start Remote Control twice.

**Note:** If a CO shutoff event has occurred the remote start capability will be disabled until the Generator Engine has been restarted by another method.

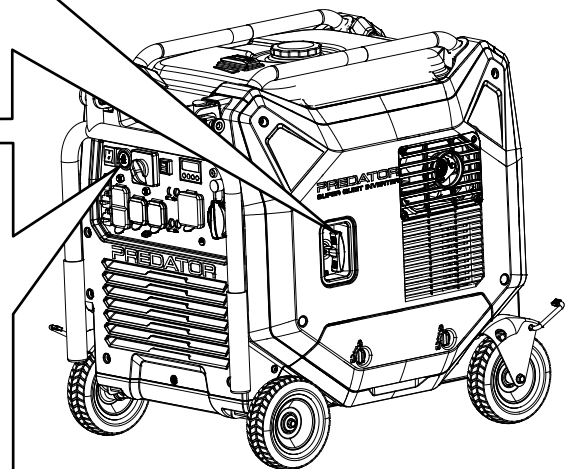
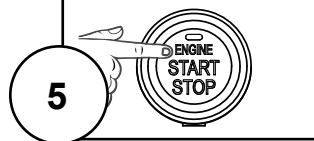
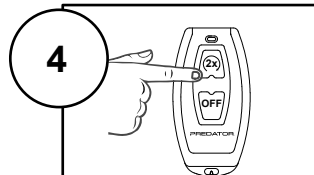
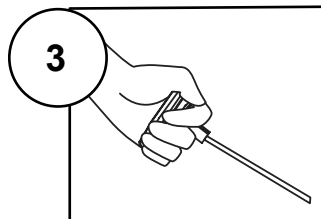
- Electric Start:** Slowly press and release the Engine Start/Stop Switch twice.

**Note:** The Engine is equipped with an auto-choke system. In the case of a dead battery, there is a mechanical choke override located above the carburetor which can be used to manually choke and unchoke the Engine.

## If engine does not start:

- Check engine oil level.**  
Engine will not start with low or no engine oil.
- Check spark arrestor cleanliness.**  
Engine will not start if spark arrestor is clogged.

**IMPORTANT:** Allow the Engine to run at no load for five minutes after each start-up so that the Engine can stabilize.



SETUP

OPERATION

MAINTENANCE

# Starting the Engine – LPG/Propane Operation

## Before Starting the Engine

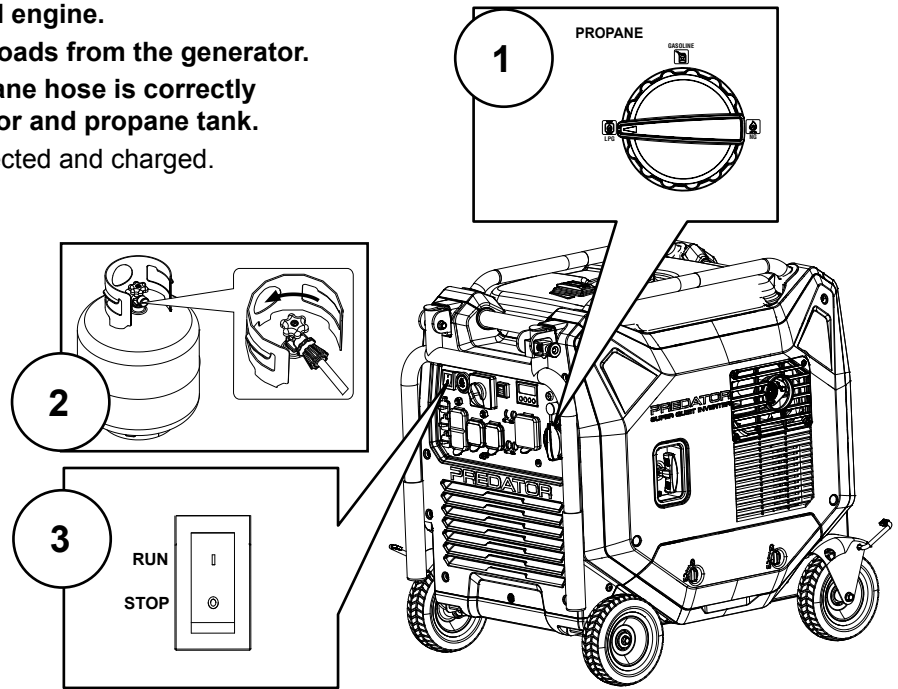


- Inspect the generator and engine.
- Disconnect all electrical loads from the generator.
- Make sure the LPG/Propane hose is correctly connected to the generator and propane tank.
- Make sure Battery is connected and charged.

1. Turn the Fuel Selector Switch to the PROPANE setting.

2. Fully open the valve on the LPG/Propane tank.

3. Push the Power Switch to the Run position.

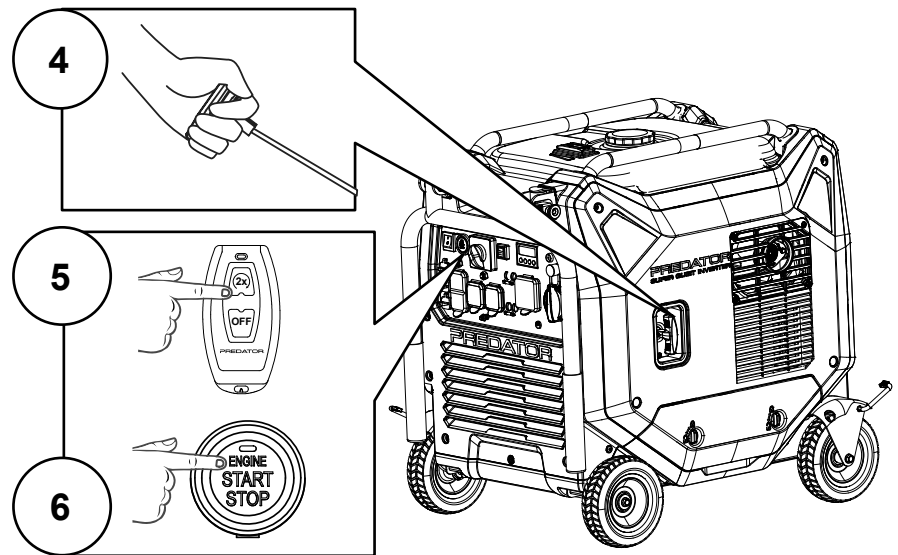


## Select a starting method:

4. **Manual Start:** Pull the Starter Handle gently until resistance is felt. Allow Cable to retract fully and then pull it quickly. Repeat until the Engine starts. Do not let the Starter Handle snap back against the housing. Hold it as it recoils so it doesn't hit the housing.

5. **Remote Start:** Slowly press and release the 2x Button on the Stop/Start Remote Control twice.  
**Note:** If a CO shutoff event has occurred the remote start capability will be disabled until the Generator Engine has been restarted by another method.

6. **Electric Start:** Slowly press and release the Engine Start/Stop Switch twice.



**Note:** The Engine is equipped with an auto-choke system and a safety solenoid valve for LPG operation which both require the battery to be charged to operate. If the battery is dead, use the mechanical choke override located above the carburetor to manually choke and unchoke the engine. Start the engine manually using gasoline, then switch to LPG after engine is started. Refer to Switching Fuel Sources on page 25.

## If engine does not start:

- **Check engine oil level.**  
Engine will not start with low or no engine oil.
- **Check spark arrestor cleanliness.**  
Engine will not start if spark arrestor is clogged.

**IMPORTANT:** Allow the Engine to run at no load for five minutes after each start-up so that the Engine can stabilize.

# Starting the Engine – Natural Gas Operation

SAFETY

SETUP

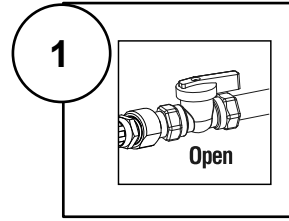
OPERATION

MAINTENANCE

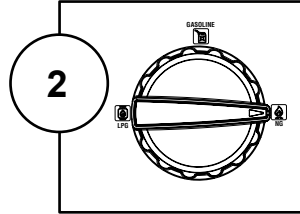
## Before Starting the Engine



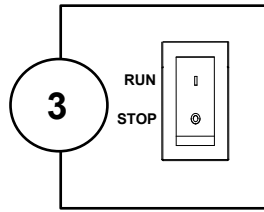
- Inspect the generator and engine.
- Disconnect all electrical loads from the generator.
- Make sure the NG hose is correctly connected to the generator and the NG source.
- Make sure Battery is connected and charged.



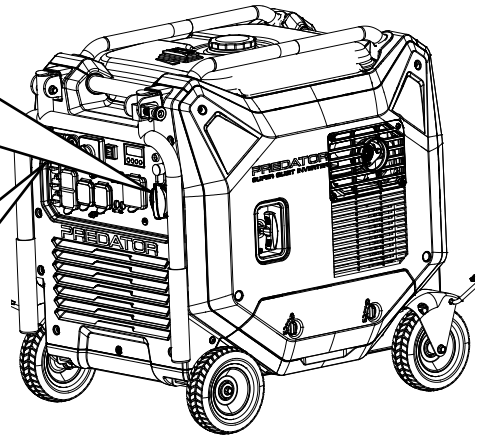
1. Fully open the NG shutoff valve.



2. Turn the Fuel Selector Switch to the NG setting.

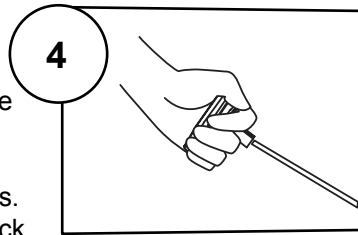


3. Push the Power Switch to the RUN position.

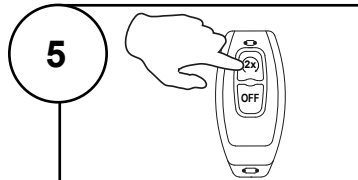


## Select a starting method:

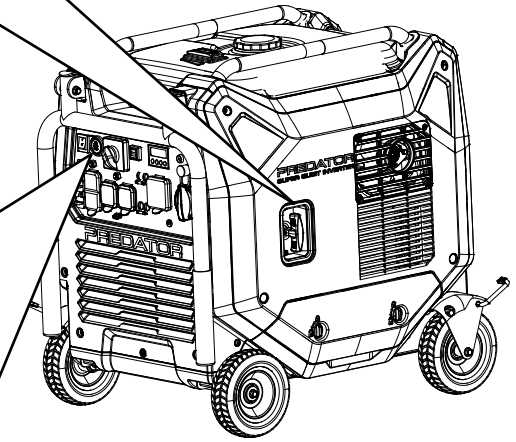
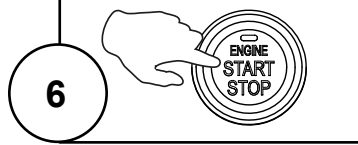
4. **Manual Start:** Pull the Starter Handle gently until resistance is felt. Allow Cable to retract fully and then pull it quickly. Repeat until the Engine starts. Do not let the Starter Handle snap back against the housing. Hold it as it recoils so it doesn't hit the housing.



5. **Remote Start:** Slowly press and release the 2x Button on the Stop/Start Remote Control twice.  
**Note:** If a CO shutoff event has occurred the remote start capability will be disabled until the Generator Engine has been restarted by another method.



6. **Electric Start:** Slowly press and release the Engine Start/Stop Switch twice.



**Note:** The Engine is equipped with an auto-choke system and a safety solenoid valve for NG operation which both require the battery to be charged to operate. If battery is dead, use the mechanical choke override located above the carburetor to manually choke and unchoke the Engine. Start the Engine manually using gasoline, then switch to NG after Engine is started. Refer to Switching Fuel Sources on page 25.

## If engine does not start:

- **Check engine oil level.**  
Engine will not start with low or no engine oil.
- **Check spark arrestor cleanliness.**  
Engine will not start if spark arrestor is clogged.

**IMPORTANT:** Allow the Engine to run at no load for five minutes after each start-up so that the Engine can stabilize.

# Switching Fuel Sources



**Fire and explosion hazard. DO NOT add gasoline to the fuel tank or connect a LPG/Propane Hose or Natural Gas hose to the generator while the generator is in operation.**

The fuel source can be switched while the Engine is running if a propane tank or natural gas source is connected to the Generator BEFORE operation.

## Switching from Gasoline to LPG/Propane or Natural Gas

1. **IMPORTANT: Disconnect all electrical loads from the Generator before switching from one fuel type to another.**
2. Fully open the valve on the LPG/Propane tank or the Natural Gas shutoff valve.
3. Close the gasoline Fuel Valve on the Engine.
4. Turn the Fuel Selector Switch to the PROPANE or NG setting.

**Note:** When switching from gasoline to LPG/Propane or Natural Gas operation the Engine may run rough for a few seconds while it purges gasoline in the carburetor. If the Engine stops when switching fuel sources, the unit may be restarted using either fuel source.

## Switching from LPG/Propane or Natural Gas to Gasoline

1. **IMPORTANT: Disconnect all electrical loads from the Generator before switching from one fuel type to another.**
2. Open the gasoline Fuel Valve on the Engine.
3. Turn the Fuel Selector Switch to the GAS setting.
4. Turn the LPG/Propane tank valve or the Natural Gas shutoff valve to the fully closed position.

## Break-in Period

- a. Breaking-in the Engine will help to ensure proper equipment and Engine operation.
- b. The break-in period will last about 30 hours of use.
  - DO NOT exceed 75% of the Generator's running wattage during this period.
  - Change the engine oil after this period.

Under normal operating conditions subsequent maintenance follows the schedule explained in the **MAINTENANCE** section.

## CARBON MONOXIDE SHUTOFF

**DANGER! TO PREVENT SERIOUS INJURY AND DEATH FROM CARBON MONOXIDE INHALATION: The Carbon Monoxide sensor is an additional layer of protection only. Do not use the Generator in any area or situation that will allow carbon monoxide to accumulate.**

- **FLASHING RED LIGHT:**  
Dangerous levels of carbon monoxide gas have built up. Leave immediately until area has aired out. Move Generator to well-ventilated area before operation.
- **FLASHING YELLOW LIGHT:**  
Carbon monoxide sensor malfunction. Sensor needs service. Call 1-800-444-3353 as soon as possible. Do not use the Generator until the sensor is working properly.  
NOTE: Yellow light flashes once after starting to indicate passing self-check and is functioning normally.

**Carbon Monoxide sensor must only be serviced by qualified technician to restore it to original settings. Do not modify or tamper with the Carbon Monoxide sensor. Not following these instructions can result in death or serious injury due to Carbon Monoxide sensor malfunction.**

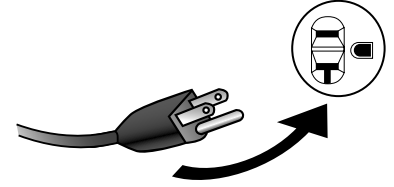
# Connecting Electrical Loads

Familiarize yourself with the engine controls, power panel and how to start the engine before using the Generator. Calculate the wattage of the products you will use with the Generator and verify that the Generator can handle the total load.

**⚠ WARNING!** Connect only properly wired plugs to the Generator. A plug that is spliced onto a different cord may be hazardous. Only a qualified electrician should wire a plug onto a cord.

**⚠ WARNING!** Never exceed the rated capacity for this Generator, as serious damage to the Generator and/or appliances, tools, and equipment could result from an overload. Starting and running wattage requirements should always be calculated when matching this Generator's wattage capacity to the appliance, tool, or equipment.

**Notice:** Starting and running wattages vary depending on fuel used to operate Generator. Refer to specification tables.



Plug Load In

**⚠ WARNING! TO PREVENT SERIOUS INJURY:** Do not charge batteries without a proper charge controller. Do not overcharge.

- Connect the items that require the most wattage first.
- Connect "inductive" load appliances, tools, and equipment next. Inductive loads are small hand tools and some small appliances.
- Connect any lights next.
- Voltage sensitive appliances, tools, and equipment should be the last to be connected to the Generator. Plug voltage sensitive items such as TVs, DVD players, microwaves, and cordless telephones into a UL® Listed voltage surge protector (not included). Then, connect the surge protector into the Generator.

**IMPORTANT!** Failure to connect and operate appliances, tools, and equipment in this sequence can cause damage to the Generator, appliances, tools, and equipment and will **void** the Warranty of this Generator.

## IF ANY CIRCUIT BREAKERS TRIP CHECK THE FOLLOWING:

- Make sure that ALL circuit breakers are reset before starting the Generator again.
- Adjust the plugs so the loads are shared across outlet circuits.

**To achieve rated output from the Generator, distribute loads over outlets.**

The generator uses a 2-circuit system to supply power to the receptacles. The loads must be evenly distributed across receptacles to prevent overload on a single circuit. If the loads being drawn are below the max rated wattage of the generator, yet the Outlet light begins blinking or the generator shuts off, try redistributing plugs across receptacles.

### 120V Only (3-wire) Adaptor Cord Connected to L14-30 Receptacle:

If the Outlet light begins blinking or the Generator shuts off, too much wattage is being drawn from one circuit even though the rated wattage of the Generator has not been reached.

Note: Only half the Generator's rated wattage, will be delivered through a 120V (3-wire) adaptor cord. Exceeding this may cause overload.

### 240V Cord Connected to L14-30 Receptacle and RV14-50R Receptacles:

The 240V cord will draw full wattage from both circuits. If further loads are possible, distribute them across receptacles.



### Overload (Output) Indicator

**Note:** The Output Button may turn red for a few seconds as a large device starts up. This is normal for loads approaching the capacity of this Generator.

1. The total combined load through the outlets on the Generator must not exceed the running power of the unit.
2. The Output Button will begin blinking red if the generator is approaching overload limit. If the Output Button stays solid red the Generator stops producing power, the generator has been overloaded.
3. Turn off and disconnect all electrical devices. Compare device requirements to Generator rating and reduce the total wattage of connected devices if necessary. Move anything that may be limiting Generator ventilation away.
4. Check if any circuit breakers have tripped and make sure that ALL circuit breakers are reset before starting the Generator again.
5. Press the Output Button to restore output.
6. Reconnect devices while being careful to not overload Generator.
7. Distribute loads evenly across receptacles to achieve rated output.

### Low Oil Indicator

1. If the Engine oil level is too low, the LOW OIL light turns on and the Engine will automatically shut off.
2. The Engine cannot be restarted until the proper amount of oil has been added. Add the appropriate type of oil until the oil level is at the proper level. SAE 10W-30 oil is recommended for general use.

**NOTICE:** Do not run the engine with too little oil. Engine will shut off if engine oil level is too low.

### Economy (ESC) Button

**Note:** Press ECS Button to turn ON (green) and OFF (no illumination).

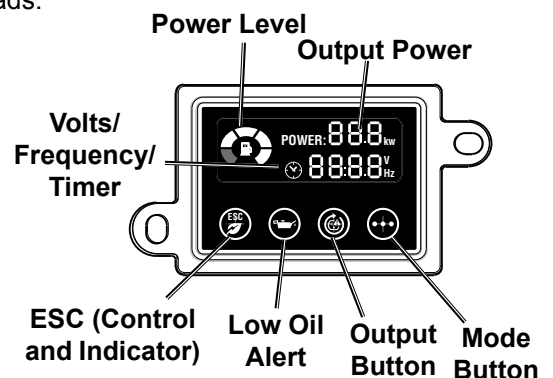
1. Turn ON ESC Button to limit noise and fuel consumption for lighter Generator loads.
1. Turn OFF ESC Button to operate engine at full speed for heavy loads.

### Digital Display

1. The Display Screen can be used to monitor the operating status of the Generator. Use the Display Control Button to toggle through the following indicators:

- V - Voltage
- Hz - Frequency
- KW - Power
- Hour - Current run time and accumulative run time.

Power Level Display - Always shown on screen.



### Voltage Selector

The Voltage Selector allows more current to be available at 120V outlets if 240V output is not required:

- Place switch at 120V only - only 120V outlets can be used.
- Place switch at 120/240V: Both 120V and 240V outlets can be used.

**NOTE:** Do not change the switch while under load.

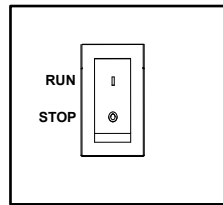
For parallel function, Switch position must be at 120/240V.

### Circuit Breakers

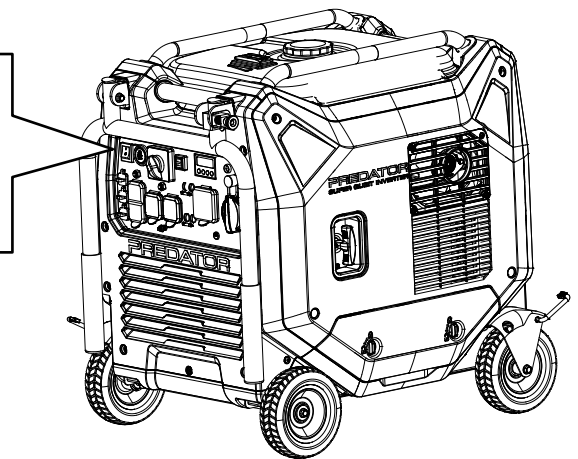
The circuit breaker protects the Generator from overloading. The rating of the breaker and the load it protects are marked near the breaker. Should any of the Circuit Breakers trip, the Generator will stop the electricity output. If this happens, unplug all loads from the Generator. Then, turn the tripped Circuit Breaker to ON and re-attach loads gradually. Note: For push-type Circuit Breakers allow a few minutes for cool-down before restarting.

# Stopping the Engine

To stop the Engine in an emergency, push the Power Switch to STOP.

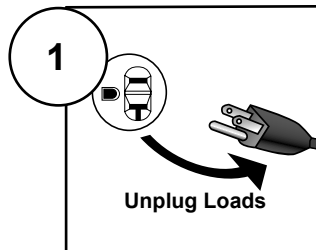


**EMERGENCY SHUT OFF**

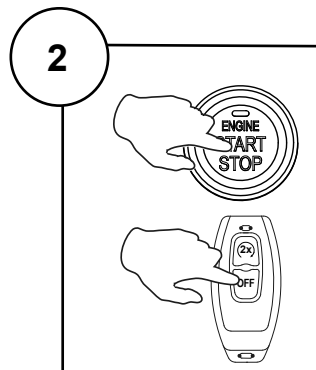


**NOTICE:** Generator shutoff under load may damage the Generator and attached equipment. Under normal conditions, use the following procedure to shut off the Generator:

1. Turn all electrical load devices off and unplug them from the Generator.

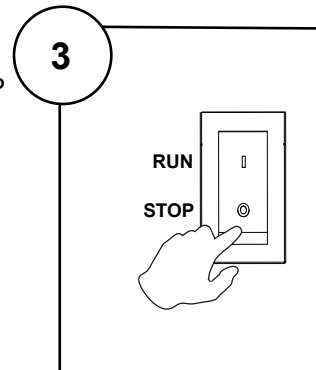


2. Slowly press and release the Engine Start/Stop Switch. Or slowly press and release the OFF button on the Stop/Start Remote Control. Turn the Fuel Selector Switch to the STORAGE position.



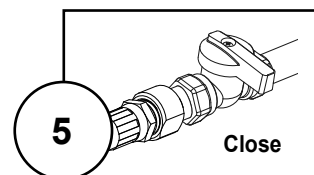
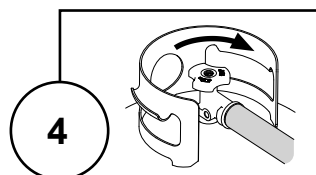
**Note:** When the Generator is turned OFF using the Stop/Start Switch or Remote Control, the Generator enters standby mode and can be restarted remotely using procedures indicated in starting section. If Generator is not started within 12 hours the Controller shuts down completely to save the battery. Push the Power Switch to STOP then RUN to reactivate standby mode.

3. Push the Power Switch to the STOP position.



**Note:** Turn the Power Switch off when the Generator is not in use to prevent draining the Battery.

4. If operating on LPG/Propane, turn the propane tank valve to the fully closed position.
5. If operating on Natural Gas, turn the NG shutoff valve to the closed position.



**⚠️ WARNING**

**TO PREVENT SERIOUS INJURY FROM ACCIDENTAL STARTING:**

Push the Engine Switch of the equipment to the “OFF” position, wait for the engine to cool, and disconnect the spark plug cap before performing any inspection, maintenance, or cleaning procedures.

**TO PREVENT SERIOUS INJURY FROM EQUIPMENT FAILURE:**

Do not use damaged equipment. If abnormal noise, vibration, or excess smoking occurs, have the problem corrected before further use.

Follow all service instructions in this manual. The engine may fail critically if not serviced properly.



Many maintenance procedures, including any not detailed in this manual, will need to be performed by a qualified technician for safety. If you have any doubts about your ability to safely service the equipment or engine, have a qualified technician service the equipment instead.

**Cleaning, Maintenance, and Lubrication Schedule**

**Note:** This maintenance schedule is intended solely as a general guide. If performance decreases or if equipment operates unusually, check systems immediately. The maintenance needs of each piece of equipment will differ depending on factors such as duty cycle, temperature, air quality, fuel quality, and other factors.

**Note:** The following procedures are in addition to the regular checks and maintenance explained as part of the regular operation of the engine and equipment.

Procedure	Before Each Use	Monthly or every 8 hr. of use	Every 3 mo. or 50 hr. of use	Every 6 mo. or 100 hr. of use	Yearly or every 300 hr. of use	Every 2 Years	Page
1. Brush off outside of engine 2. Check engine oil level 3. Check air filter 4. Check LPG/NG hose assembly	✓						
Change engine oil				✓			30
Clean/replace air cleaner			✓*				32
Check and clean spark arrestor				✓			32
Check and clean spark plug				✓			33
1. Check/adjust valve clearance 2. Clean fuel tank, strainer and carburetor 3. Clean carbon build-up from combustion chamber					✓**		-
Replace fuel line if necessary						✓**	-

\*Service more frequently when used in dusty areas.

\*\*These items should be serviced by a qualified technician.

## Checking and Filling Fuel



**⚠️WARNING! TO PREVENT SERIOUS INJURY FROM FIRE:** Fill the fuel tank in a well-ventilated area away from ignition sources. If the engine is hot from use, shut the engine off and wait for it to cool before adding fuel. Do not smoke.

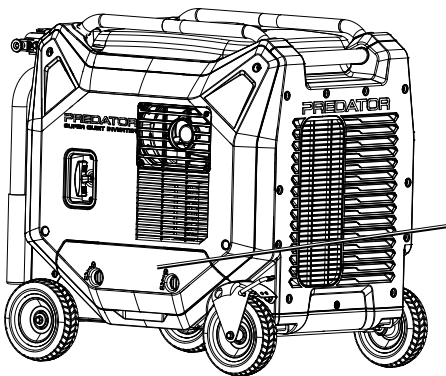
1. Clean the Fuel Cap and the area around it.
2. Unscrew and remove the Fuel Cap.
3. Remove the Strainer and remove any dirt and debris. Then replace the Strainer.

**Note:** Do not use gasoline containing more than 10% ethanol (E10). Do not use E85 ethanol. Add fuel stabilizer to the gasoline or the Warranty is VOID.

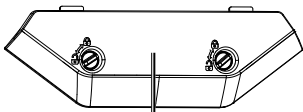
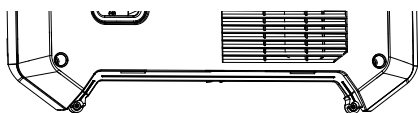
## Engine Oil Change

**⚠️CAUTION!** Oil is very hot during operation and can cause burns. Wait for engine to cool before changing oil.

1. Make sure the Engine is stopped and is level.
2. On the right side of the Generator, loosen the Locking Knobs and remove the Oil Fill Access Door.



Oil Fill Access Door

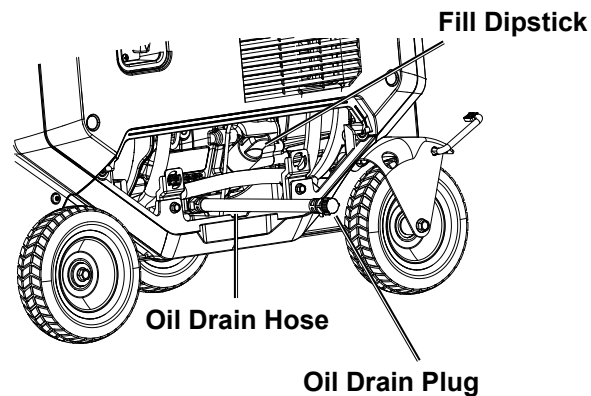


Oil Fill Access Door

**Note:** Do not use gasoline that has been stored in a metal fuel container or a dirty fuel container. It can cause particles to enter the carburetor, affecting engine performance and/or causing damage.

4. If needed, fill the Fuel Tank to about 1 inch under the fill neck of the Fuel Tank with 87 octane or higher unleaded gasoline that has been treated with a fuel stabilizer additive. Follow fuel stabilizer manufacturer's recommendations for use.
5. Replace the Fuel Cap.
6. Wipe up any spilled fuel and allow excess to evaporate before starting engine. To prevent FIRE, do not start the engine while the smell of fuel hangs in the air.

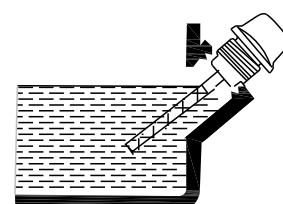
3. Clean the top of the Oil Fill Plug/Dipstick and the area around it. Remove the Cap/Dipstick, turning it counterclockwise.



4. Place an oil drain pan under the Oil Drain Hose opening.
5. Remove the Oil Drain Plug and allow the oil to drain completely. Tilt the Generator slightly to facilitate drainage and wait for oil to drain completely. Recycle used oil.
6. Replace the Oil Drain Plug. Put the Oil Drain Hose back into the Generator.
7. Add the appropriate type of oil until the oil level is at the proper level. SAE 10W-30 oil is recommended for general use.

**Note:** Make sure Generator is level when adding oil to prevent overfilling which could cause engine damage.

8. Check the oil level. The oil level should be up to the edge of the hole as shown.

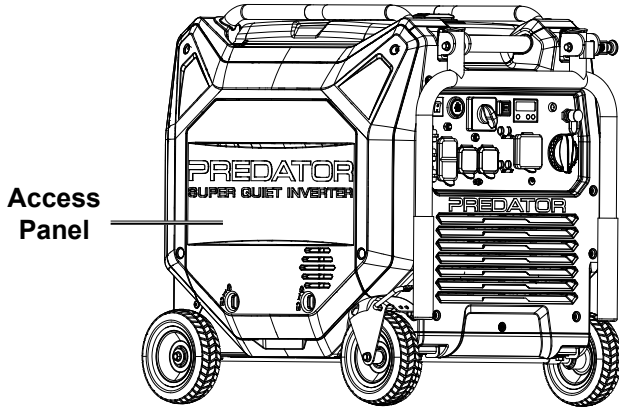


- Thread the Oil Fill Cap/Dipstick back in clockwise and replace the Oil Fill Access Door.

**NOTICE: Do not run the engine with too little oil. Engine will not start with low or no engine oil.**

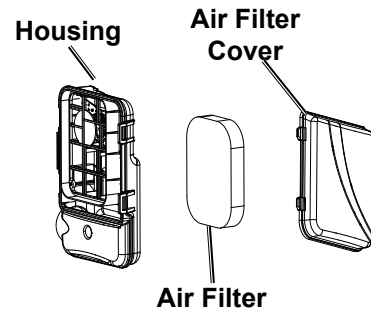
### **Air Filter Element Maintenance**

- Loosen Locking Knobs and remove the Air Filter Access Panel on the left side of the Generator.



- Unsnap the Air Filter Cover Clips and remove Air Filter Cover.

- Remove Air Filter.



- Cleaning:**

- For "paper" filter elements:  
To prevent injury from dust and debris, wear ANSI-approved safety goggles, NIOSH-approved dust mask/respirator, and heavy-duty work gloves. In a well-ventilated area away from bystanders, use pressurized air to blow dust out of the air filter.
- For foam filter elements:  
Wash the element in warm water and mild detergent several times. Rinse. Squeeze out excess water and allow it to dry completely. Soak the filter in lightweight oil briefly, then squeeze out the excess oil.

- Install the cleaned filter.
- Secure the Air Filter Cover and replace the Access Panel before use.

## Spark Arrestor Maintenance

**TO PREVENT SERIOUS INJURY AND FIRE: Operate only with proper spark arrestor installed.**

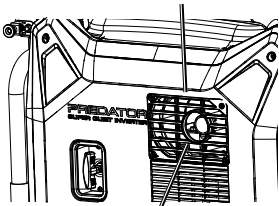


Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrestor may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

1. Push Power Switch to the STOP position.
2. Allow the Generator to cool completely.
3. Remove the Screws from the Muffler Grill.
4. Remove Muffler Grill.
5. Remove the Tail Pipe and Spark Arrestor.
6. Clean the Spark Arrestor using a wire brush (sold separately). Replace arrestor if damaged.

**WARNING! TO PREVENT SERIOUS INJURY FROM ACCIDENTAL BRUSH FIRE, secure Spark Arrestor back in place immediately after cleaning and before further operation.**

Muffler Grill



Tail Pipe and Spark Arrestor

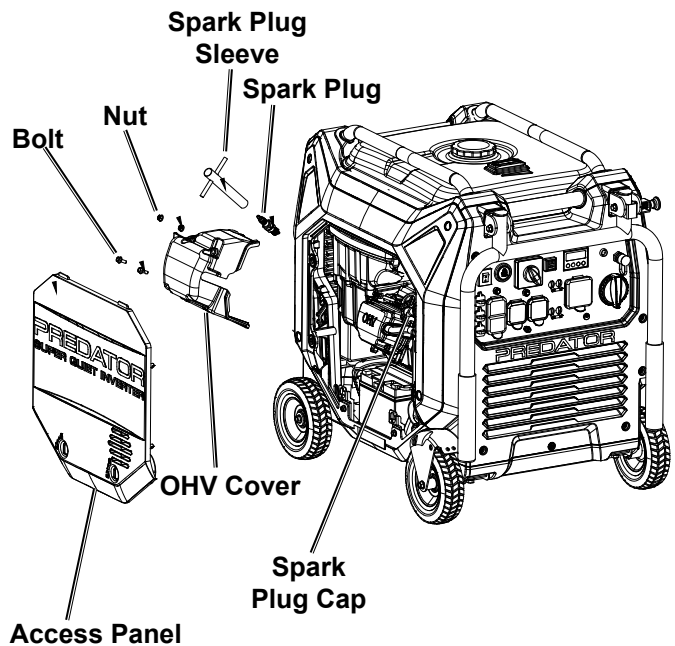
## Spark Plug Maintenance

1. Push Power Switch to the STOP position.
2. Allow the Generator to cool completely.
3. Loosen the Lock Knobs and remove the Access Panel on the left side of the Generator.
4. Use socket wrench (not provided) to remove the bolts and nut from the OHV cover.
5. Remove the spark plug cap by hand.
6. Use the provided spark plug wrench to remove the spark plug.

## Remote Control Battery Replacement

1. To replace battery, remove screw(s) and open battery compartment.
2. Remove battery and dispose of properly.

7. Check the spark plug for damage and clean electrode before installation.
8. Replace if damaged or broken.
9. Check the gap of the electrode, the use gap is 0.028-0.031". To expand, carefully bend the ground electrode. To reduce, gently tap the grounding electrode on a hard surface.
10. Carefully screw the spark plug by hand to avoid damaging the thread of the cylinder head. If reinstalling a used spark plug, tighten 1/8-1/4 turns after pressing the washer. If a new spark plug is installed, tighten 1/2 turn after pressing the washer.
11. Reinstall the spark plug cap.
12. Use the Spark Plug Sleeve to tighten the bolts and nuts on the cylinder head air deflector.
13. Re-install the access panel.



# Storage

When the equipment is to remain idle for longer than 20 days, prepare the engine for storage as follows:

## 1. CLEANING:

Wait for engine to cool, then clean engine with dry cloth. **NOTICE: Do not clean using water.** The water will gradually enter the engine and cause damage.

**Note:** Cover the LPG/Propane Inlet with the provided cap during cleaning and storage.

## 2. FUEL:

### **Gasoline Treatment/Draining the Fuel Tank**

To protect the Fuel Tank during storage, fill the Tank with fresh gasoline that has been treated with a fuel stabilizer additive. Follow fuel stabilizer manufacturer's recommendations for use. Refer to *Checking and Filling Fuel* on page 31.

Aged gasoline that has not been treated with stabilizer ahead of time must be safely drained away and not run through the Engine.



### **⚠ WARNING! TO PREVENT SERIOUS INJURY FROM FIRE:**

**Fill tank in a well-ventilated area away from ignition sources. If the engine is hot from use, shut the engine off and wait for it to cool before adding fuel. Do not smoke.**

### **Draining the Carburetor**

After closing the Fuel Valve by turning the Fuel Selector Switch to the OFF/STORAGE position, place an appropriate container under the Carburetor. Route the fuel drain hose on the Carburetor to the container, then carefully loosen the Drain Bolt and allow the fuel to drain completely. Replace the Drain Bolt after draining.

**WARNING! To prevent serious injury and fire, close the Fuel Valve before draining the Carburetor.**

## 3. LUBRICATION:

- Change engine oil.
- Clean out area around spark plug. Remove spark plug and pour one tablespoon of engine oil into cylinder through spark plug hole.
- Replace spark plug, but leave spark plug cap disconnected.
- Pull Starter Handle to distribute oil in cylinder. Stop after one or two revolutions when you feel the piston start the compression stroke (when you start to feel resistance).

## 4. 12VDC BATTERY:

When Generator is not in use or will be stored for extended periods, use the Battery Charger/Maintainer provided to maintain the Battery:

**NOTE:** The Charger LED will illuminate solid red when charging and solid green when charged.

- Plug the Charger/Maintainer power cord into the Battery Charging Port on the Generator.
- Plug the Charger/Maintainer into an electrical outlet.
- Disconnect the Charger/Maintainer before using the Generator.

## 5. STORAGE AREA:

Cover and store in a dry, level, well-ventilated area out of reach of children. Storage area should also be away from ignition sources, such as water heaters, clothes dryers, and furnaces. Avoid direct exposure to rain and sunlight.

**NOTICE:** During extended storage periods the Engine must be started every 3 months and allowed to run for 15–20 minutes or the Warranty is VOID.

## 6. AFTER STORAGE:

Before starting the engine after storage, keep in mind that untreated gasoline will deteriorate quickly. Drain the fuel tank and change to fresh fuel if untreated gasoline has been sitting for a month, if treated gasoline has been sitting beyond the fuel stabilizer's recommended time period, or if the engine does not start.

# Troubleshooting

Problem	Possible Causes	Probable Solutions
Engine will not start	<p><b>FUEL RELATED:</b></p> <ol style="list-style-type: none"> <li>No fuel in tank or fuel valve closed.</li> <li>No fuel flow.</li> <li>Battery depleted – must be charged and connected to start with LPG or NG fuel.</li> <li>Gasoline with more than 10% ethanol used. (E15, E20, E85, etc.)</li> <li>Low quality or deteriorated, old gasoline.</li> <li>Carburetor not primed.</li> <li>Dirty fuel passageways.</li> <li>Carburetor needle stuck. Fuel can be smelled in the air.</li> <li>Too much fuel in chamber. This can be caused by the carburetor needle sticking.</li> <li>Clogged Fuel Filter.</li> <li>LPG/Propane tank is too small or empty.</li> <li>Improper Natural Gas rating (pressure and flow)</li> </ol>	<p><b>FUEL RELATED:</b></p> <ol style="list-style-type: none"> <li>Fill fuel tank with fresh 87+ octane stabilizer-treated unleaded gasoline and open fuel valve. <b>Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.).</b></li> <li>Move Fuel Selector Switch to desired fuel type. For LPG/NG fuel, make sure LPG tank valve or NG shutoff valve is fully open.</li> <li>Start Engine manually with gasoline, then switch to LPG or NG fuel while Engine is running.</li> <li>Clean out ethanol rich gasoline from fuel system. Replace components damaged by ethanol. Use fresh 87+ octane stabilizer-treated unleaded gasoline only. <b>Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.).</b></li> <li>Use fresh 87+ octane stabilizer-treated unleaded gasoline. <b>Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.).</b></li> <li>Pull on Starter Handle to prime.</li> <li>Clean out passageways using fuel additive. Heavy deposits may require further cleaning.</li> <li><b>Gently</b> tap side of carburetor float chamber with screwdriver handle.</li> <li>Turn Choke to RUN position. Remove spark plug and pull the start handle several times to air out the chamber. Reinstall spark plug and set Choke to START position.</li> <li>Replace Fuel Filter.</li> <li>Use 40 lb. tank or larger; make sure tank is full.</li> <li>Make sure the NG supply system can meet the requirements indicated in the Specification Section .</li> </ol>
	<p><b>IGNITION (SPARK) RELATED:</b></p> <ol style="list-style-type: none"> <li>Power Switch at STOP position.</li> <li>Spark plug cap not connected securely.</li> <li>Spark plug electrode wet or dirty.</li> <li>Incorrect spark plug gap.</li> <li>Spark plug cap broken.</li> <li>Incorrect spark timing or faulty ignition system</li> </ol>	<p><b>IGNITION (SPARK) RELATED:</b></p> <ol style="list-style-type: none"> <li>Push Power Switch to RUN position.</li> <li>Connect spark plug cap properly.</li> <li>Clean spark plug.</li> <li>Correct spark plug gap.</li> <li>Replace spark plug cap.</li> <li>Have qualified technician diagnose/repair ignition system</li> </ol>
	<p><b>COMPRESSION RELATED:</b></p> <ol style="list-style-type: none"> <li>Cylinder not lubricated. Problem after long storage periods.</li> <li>Loose or broken spark plug. (Hissing noise will occur when trying to start.)</li> <li>Loose cylinder head or damaged head gasket. (Hissing noise will occur when trying to start.)</li> <li>Engine valves or tappets mis-adjusted or stuck.</li> </ol>	<p><b>COMPRESSION RELATED:</b></p> <ol style="list-style-type: none"> <li>Pour tablespoon of oil into spark plug hole. Crank engine a few times and try to start again.</li> <li>Tighten spark plug. If that does not work, replace spark plug. If problem persists, may have head gasket problem.</li> <li>Tighten head. If that does not remedy problem, replace head gasket.</li> <li>Have qualified technician adjust/repair valves and tappets.</li> </ol>

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Follow all safety precautions whenever diagnosing or servicing the generator or engine.

Problem	Possible Causes	Probable Solutions
Engine will not start (continued)	ENGINE OIL RELATED: 1. Low engine oil.  2. Engine is overfilled with oil.  3. Engine mounted on slope, triggering low oil shutdown.	ENGINE OIL RELATED: 1. Fill engine oil to proper level. Check engine oil before EVERY use. 2. Remove excess oil. Fill engine oil to proper level. See Checking and Filling Engine Oil on page 18. 3. Operate engine on level surface. Check engine oil level.
	SPARK ARRESTOR RELATED: 2. Spark Arrestor clogged with soot.	SPARK ARRESTOR RELATED: 1. Clean and replace Spark Arrestor.
	ELECTRIC OR REMOTE START RELATED: 1. No battery or defective battery installed. 2. Engine Start/Stop Switch flashes red – Battery is low. 3. Electric start fuse (5A) is blown. 4. Stop/Start Remote Control is not paired with Generator. 5. Generator not picking up Stop/Start Remote Control signal consistently. 6. Engine not restarting remotely after CO shutdown event.	ELECTRIC OR REMOTE START RELATED: 1. Install a new battery. 2. Charge battery with external charger or start Generator manually and allow to run for 5 hours. 3. Replace fuse with similar size fuse. 4. Pair Remote Control to Generator. Refer to page 21.  5. Replace the Remote Control battery; press on Remote Button longer; stay within operational range of Remote. 6. After a CO shutdown event, the remote start capability will be disabled until the Engine has been first restarted non-remotely.
Engine misfires	1. Spark plug cap loose. 2. Incorrect spark plug gap or damaged spark plug. 3. Defective spark plug cap. 4. Old or low quality gasoline.  5. Incorrect compression.	1. Check cap and wire connections. 2. Re-gap or replace spark plug.  3. Replace spark plug cap. 4. Use only fresh 87+ octane stabilizer-treated unleaded gasoline. <b>Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.).</b> 5. Diagnose and repair compression. Use <b>Engine will not start: COMPRESSION RELATED</b> section.



Follow all safety precautions whenever diagnosing or servicing the generator or engine.

Problem	Possible Causes	Probable Solutions
Engine stops suddenly	<ol style="list-style-type: none"> <li>Carbon Monoxide level high. Red light on Carbon Monoxide Sensor illuminates.</li> <li>CO Sensor Alarm flashes yellow continually shortly after starting.</li> <li>CO Sensor Alarm flashes yellow continually after longer period of operation.</li> <li>Low oil shutdown.</li> <li>Fuel tank empty or full of impure or low quality gasoline.</li> <li>Defective fuel tank cap creating vacuum, preventing fuel flow.</li> <li>Faulty magneto.</li> <li>Disconnected or improperly connected spark plug cap.</li> <li>Unintentional shutdown signal sent from Stop/Start Remote Control.</li> <li>If using Natural Gas: inadequate fuel pressure/flow.</li> <li>If using LPG/Propane: LPG tank empty or LPG tank too small</li> </ol>	<ol style="list-style-type: none"> <li>Leave area immediately and allow area to ventilate thoroughly. Only operate generator outside.</li> <li>Carbon monoxide sensor malfunction. Sensor needs service. Call 1-800-444-3353 as soon as possible. Do not use the Generator until the sensor is working properly.</li> <li>Make sure to operate Generator within rated ambient temperature; maintain minimum 5 ft. clearance from all sides.</li> <li>Fill engine oil to proper level. Check engine oil before EVERY use.</li> <li>Fill fuel tank with fresh 87+ octane stabilizer treated unleaded gasoline. Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.).</li> <li>Test/replace fuel tank cap.</li> <li>Have qualified technician service magneto.</li> <li>Secure spark plug cap.</li> <li>Store the Remote Control in a safe location and away from children.</li> <li>Ensure NG fuel pressure and flow meet Generator requirements. Refer to <i>Specifications</i> on page 4.</li> <li>Replace empty LPG tank with full tank. Replace small LPG tank with correct tank size. Refer to <i>Specifications</i> on page 4.</li> </ol>
Engine stops when under heavy load	<ol style="list-style-type: none"> <li>Dirty air filter</li> <li>Engine running cold.</li> </ol>	<ol style="list-style-type: none"> <li>Clean element.</li> <li>Allow engine to warm up prior to operating equipment.</li> </ol>
Engine knocks	<ol style="list-style-type: none"> <li>Old or low quality gasoline.</li> <li>Engine overloaded.</li> <li>Incorrect spark timing, deposit buildup, worn engine, or other mechanical problems</li> </ol>	<ol style="list-style-type: none"> <li>Fill fuel tank with fresh 87+ octane stabilizer-treated unleaded gasoline. <b>Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.).</b></li> <li>Do not exceed equipment's load rating.</li> <li>Have qualified technician diagnose and service engine.</li> </ol>
Engine backfires	<ol style="list-style-type: none"> <li>Impure or low quality gasoline.</li> <li>Engine too cold.</li> <li>Intake valve stuck or overheated engine.</li> <li>Incorrect timing.</li> </ol>	<ol style="list-style-type: none"> <li>Fill fuel tank with fresh 87+ octane stabilizer-treated unleaded gasoline. <b>Do not use gasoline with more than 10% ethanol (E15, E20, E85, etc.).</b></li> <li>Use cold weather fuel and oil additives to prevent backfiring.</li> <li>Have qualified technician diagnose and service engine.</li> <li>Check engine timing.</li> </ol>
Attached device doesn't have power	<ol style="list-style-type: none"> <li>Device not plugged in properly.</li> <li>Circuit Breaker tripped.</li> <li>GFCI activated.</li> <li>Product needs service.</li> </ol>	<ol style="list-style-type: none"> <li>Turn off and unplug the device, then plug it back in again and turn on.</li> <li>Turn off and unplug device, reset Circuit Breaker, plug in device and turn on.</li> <li>Turn off and unplug device. Test GFCI receptacle. If functioning properly reset GFCI, plug in device and turn on.</li> <li>Have product repaired</li> </ol>
Attached device begins to operate abnormally	<ol style="list-style-type: none"> <li>Problem with device.</li> <li>Rated load capacity exceeded.</li> </ol>	<ol style="list-style-type: none"> <li>Immediately unplug device. Have device repaired by a qualified technician, or replace device.</li> <li>Lower the number of items plugged into the Generator to stay within the rated capacity, or use a more powerful generator.</li> </ol>



Follow all safety precautions whenever diagnosing or servicing the generator or engine.

## PLEASE READ THE FOLLOWING CAREFULLY

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THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LISTS AND ASSEMBLY DIAGRAMS IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

**Note:** Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts. Specify UPC 193175555618 when ordering parts.

**Generator Parts List**

Part	Description	Qty
1	Engine	1
2	Tank Side Beam	2
3	Bolt M6x16 Pan Head	17
4	Battery Quick Connect Harness-Battery side	1
5	Left Side Housing Assembly	1
6	Rubber Sleeve	4
7	Bolts M6x16 Hex	38
8	Self-tapping Bolt ST5x12	16
9	Knob Mounting Plate	4
10	Service Cover Assembly	1
12	Pillar A	2
13	Pillar B	2
14	Bolt M6x50	4
15	Hand Handle Sealant Sleeve A	2
16	Handle Sealant Sleeve B	2
17	Battery	1
18	Handle Tube	2
19	Tank Front/Rear Beam	2
20	Rear Cover Assembly	1
21	Inverter Air Hood	1
22	Control Panel Assembly	1
23	Inverter Install Support Ear Left	1
24	Inverter Mounting Support Ear Right	1
25	Bolt M6x25	4
26	Inverter Module	1
27	Panel Sealing Rubber Ring	1
28	Front Cover Assy	1
29	Handle Mounting Seat A	1
30	Handle Retaining Pin	1
31	Bolt M8x20	6

Part	Description	Qty
32	Handle Mounting Seat B	1
33	Handle Stop Block	1
34	Securing Spring	1
35	Movable Pin	1
36	Handle Group	1
37	Bolt M5	1
38	Handle Retaining Pin	1
39	Nut	1
40	Push Handle Welded Assembly	1
41	Rubber Cover for Handle	2
42	Front Lower Beam	1
43	CO Sensor	1
44	Nut M8	4
45	Muffler Component	1
46	Nut M8	2
47	Muffler Gasket	2
48	Motor Exhaust Rubber Sleeve	1
49	Muffler Exhaust Rubber Sleeve	1
50	Exhaust Side Cover Assembly	1
51	Handle Group	1
52	Bolt M6x16	8
53	Self-tapping Bolt ST5x12	8
54	Knob Mounting Plate	4
55	Oil Service Cover Plate	1
56	Fuel Tank Cover G3:GG3:G42	1
57	Rubber Tank Jacket	1
58	Pipe Sealant Sleeve A	2
59	Tube Sealant Jacket B	2
60	Protective Handle Tube	2
61	Tank Cover Support Plate	4

Part	Description	Qty
62	Gasket	6
63	Tank Assembly	1
64	Bolt M6x30	4
65	Bolt M6x30x8p	6
66	Muffler Upper Cover Assembly	1
67	Muffler Lower Cover Assembly	1
68	Muffler Baffle	1
69	Bolt M6x12	2
70	Bottom Plate	1
71	Shock Absorbing Seat	4
72	Switch Card Board	4
73	Bolt	4
74	Clip Nut	12
75	Floor Support	1
76	Nut M8	18
77	Axle A	1
78	Bolt	8
79	Castor	4
80	Shaft Sleeve	2
81	Brake Assembly	2
82	Bolt M8x30	2
83	Bolt M8x16	12
84	Inverter Shock Pad	2
85	Supporting Block	1
86	LPG/NG 2nd Stage Demand Regulator	1
87	Hoop	2
88	Gas Pipe	1
89	Gas Pipe	1
90	Hoop	4
91	Gas Pipe	1
92	Oil Pipe	1
93	Clamp	5
94	Breather Pipe	1
95	Filter Screen	1

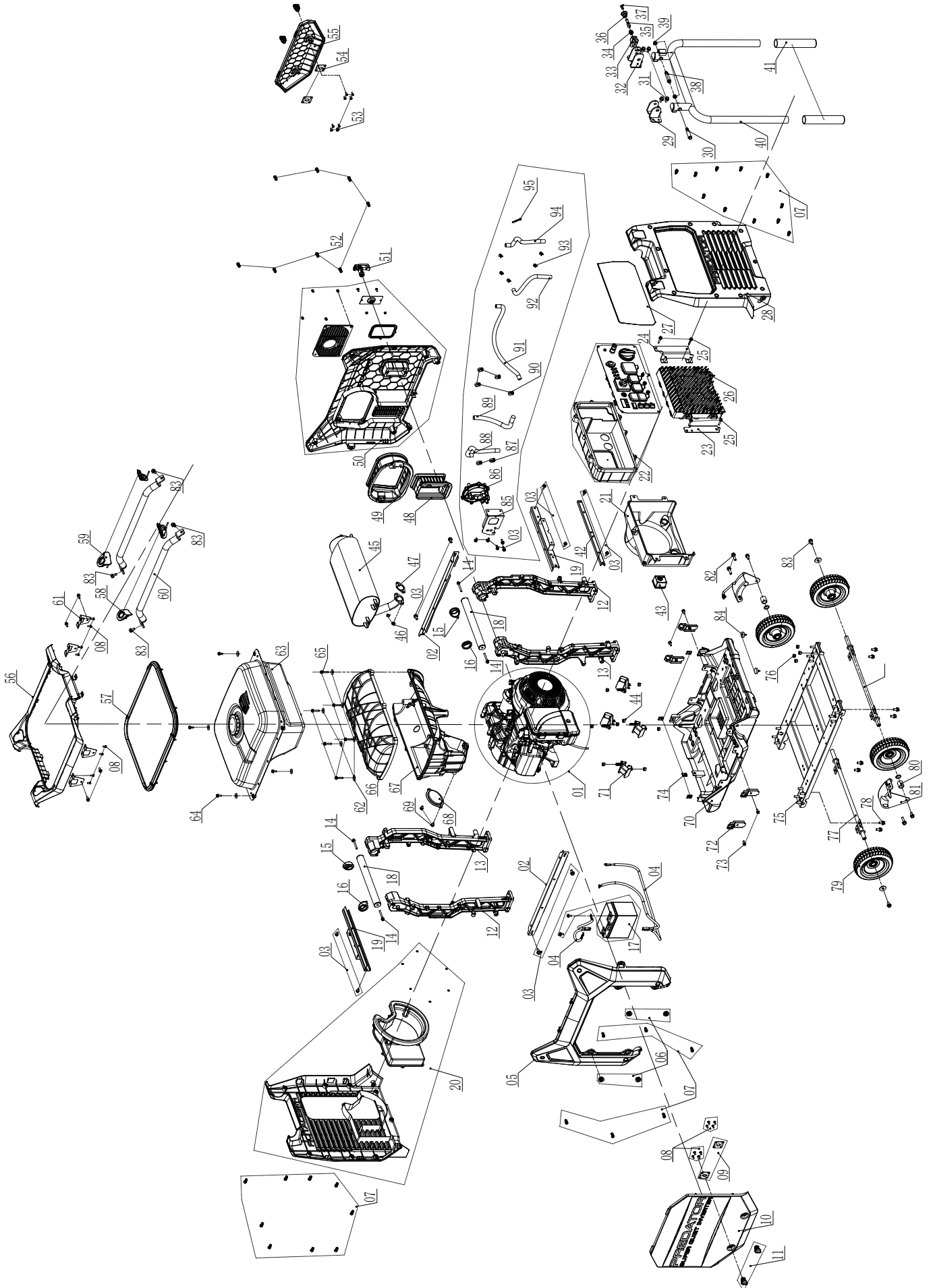
# Generator Assembly Diagram

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# Engine Parts List

Part	Description	Qty
1a	Hex Flange Bolts M6X30	4
2a	Cylinder Head Assembly	1
3a	Cylinder Head Gasket	1
4a	Clamp $\Phi 14 \times \Phi 15.5 \times 10$	1
5a	Exhaust Pipe	1
6a	Elastic Retainer for Shaft	2
7a	Rocker Arm Shaft	2
8a	Valve Rocker Arm	2
9a	Air Lock Clamp	2
10a	Valve Spring Seat	4
11a	Valve Spring	4
12a	Valve Spring Lower Seat	2
13a	Valve Oil Seal	2
14a	Nut M10 x 1.25	4
15a	Stud M10 x 100	2
16a	Cylinder Head Assembly	1
17a	Stud M10 x 110	4
18a	Spark Plug Parts	1
19a	Exhaust Stud	2
20a	Air Intake Stud	2
21a	Sealing Rubber Block	1
22a	Hex Flange Bolt M6 x 1/12	12
23a	Wind Deflector	1
24a	Air Intake Gasket	1
25a	Carburetor Connection Block	1
26a	Carburetor Gasket	1
27a	Carburetor Assembly	1
28a	Wire Clip	1
29a	Clamp	1
30a	Fuel Pipe	1
31a	Line Card $\Phi 5.5 \times \Phi 9 \times 6 \times 17.5$	1
32a	Protective Cover	1
33a	Air Filter Gasket	1
34a	Flat Washer $\Phi 10.5 \times \Phi 20 \times 2.0$	4
35a	Air Filter Assembly	1
36a	Cylinder Head Gasket	1
37a	Locating Pin $\Phi 10.4 \times \Phi 12 \times 20$	2
38a	Valve Push Rod	2
39a	Exhaust Valve	1
40a	Inlet Valve	1
41a	Valve Tappet	2
42a	Piston Ring Assembly	1
43a	Piston Pin Clamp Ring	2
44a	Piston	1
45a	Piston Pin	1
46a	Connecting Rod Assembly	1
47a	Oil Drain Bolt M12 x 1.5/16	2
48a	Aluminium Gasket	2
49a	Crankcase	1

Part	Description	Qty
50a	Wire Clamp	1
51a	Oil Alarm	1
52a	Governor	1
53a	Wire Clamp	1
54a	Oil Seal $\Phi 35 \times \Phi 52 \times 8$	1
55a	Ignition Coil Assembly	1
56a	Hex Flange Bolt M6 x 1/25	2
57a	Flywheel Component	1
58a	Charging Coil Unit	1
59a	Hex Flange Bolt M6 x 1/30	2
60a	Cable Ramp	1
61a	Flywheel Fan	1
62a	Starting Cup	1
63a	Flywheel Nut M16 x 1.5	1
64a	Kickback Starter Assembly	1
65a	Deep Groove Ball Bearing	2
66a	Hex Flange Bolt M6 x 1/16	2
67a	Oil Sensor	1
68a	Axis of Balance	1
69a	Camshaft Assembly	1
70a	Crankshaft Assembly	1
71a	Cylinder Head Air Hood Sealing Rubber Strip	1
72a	Platen Unit	1
73a	Cross Recessed Countersunk Head Screw M6/12	4
74a	Platen Parts/Sector	1
75a	Cylinder Head Air Hood Sealing Rubber Strip	1
76a	Crankcase Cover	1
77a	Hex Flange Face Bolt	7
78a	Crankcase Cover Baffle	1
79a	Oil Gauge Group	1
80a	Deep Groove Ball Bearing 6307	1
81a	Locating Pin	3
82a	Crankcase Cover Gasket	1
83a	Hex Flange Bolt M8 x 1.25/32	3
84a	Starting Motor Component	1
85a	Hex Flange Nut M6 x 1/S=10	2
86a	Fan/Inverter	1
87a	Motor End Cover	1
88a	Flat Washer $\Phi 18.5 \times \Phi 36.5 \times 5$	1
89a	Hex Flange Nut M18 x 1.5	1
90a	Hex Socket Screw with Cylindrical Head	4
91a	Variable Frequency Motor Rotor	1
92a	Locating Pin	4
93a	Motor Tail Cover	1
94a	Governor	1

When ordering replacement parts from this list, the "A" suffix must be included in order to get the correct part.

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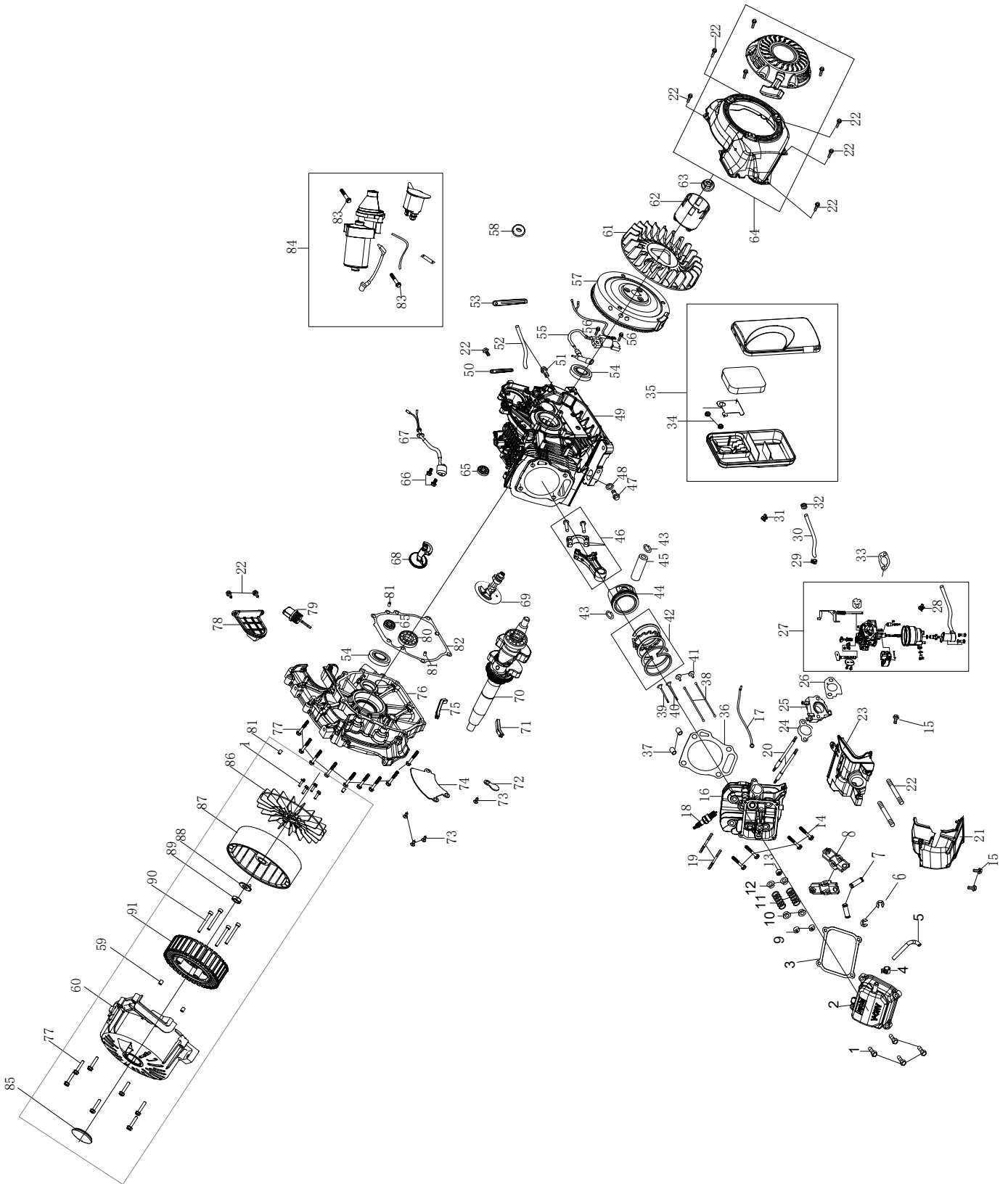
# Engine Assembly Diagram

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## **FCC STATEMENT**

**Caution:** The user is cautioned that changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

**Note:** This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Re-orient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected
- Consult the dealer or an experienced radio/TV technician for help.

### Limited 90 Day Warranty (Retail)

SAFETY Harbor Freight Tools Co. makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in materials and workmanship for the period of 90 days from the date of purchase. This warranty does not apply to damage due directly or indirectly, to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear and tear, or to lack of maintenance. We shall in no event be liable for death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use of our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation of exclusion may not apply to you. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS, EXCEPT FOR THE EMISSIONS CONTROL SYSTEM WARRANTY BELOW.

SETUP To take advantage of this warranty, the product or part must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, we will either repair or replace the product at our election or we may elect to refund the purchase price if we cannot readily and quickly provide you with a replacement. We will return repaired products at our expense, but if we determine there is no defect, or that the defect resulted from causes not within the scope of our warranty, then you must bear the cost of returning the product.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state. HFT also warrants that the emissions control system on your engine is designed, built, and equipped so that it conforms to the United States Environmental Protection Agency's (EPA) emissions requirements in effect at the time of manufacture.

# Emissions Control System Warranty

Harbor Freight Tools (HFT) is pleased to explain the emissions control system warranty on your [Model Year] small nonroad spark-ignition engine and engine powered equipment. New equipment that uses small nonroad spark-ignition engine must be designed, built, and equipped to meet U.S. Environmental Protection Agency (EPA) regulations. HFT must warrant that the emissions control system on your small nonroad spark-ignition engine and engine powered equipment will be free from defects in material and workmanship for two (2) years, provided there has been no abuse, neglect, or improper maintenance of your small nonroad spark-ignition engine or engine powered equipment. HFT also warrants that the emissions control system on your engine is designed, built, and equipped so that it conforms to the United States Environmental Protection Agency's (EPA) emissions requirements in effect at the time of manufacture.

Your emissions control system may include parts such as: carburetor or fuel-injection system, the ignition system, catalytic converter, fuel lines, fuel tanks, fuel caps, valves, canisters, filters, hoses, belts, clamps, connectors, and other emission-related assemblies or components.

Where a warrantable condition exists, HFT will repair or replace, at our option, your engine at no cost to you, including diagnosis, parts and labor.

## MANUFACTURER'S WARRANTY COVERAGE

This emissions control system is warranted for two years. If any emission-related part on your engine is defective, the part will be repaired or replaced by HFT.

## OWNER'S WARRANTY RESPONSIBILITIES

As the small nonroad spark-ignition engine and engine powered equipment owner, you are responsible for the performance of the required maintenance listed in your Owner's Manual. HFT recommends that you retain all receipts covering maintenance on your small nonroad spark-ignition engine/equipment, but HFT cannot deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

As the small nonroad spark-ignition engine and engine powered equipment owner, you should however be aware that HFT may deny you warranty coverage if your small nonroad spark-ignition engine or engine powered equipment or a part has failed due to abuse (including failure to follow the fuel use instructions contained in this manual), neglect, improper maintenance, or unapproved modifications.

You are responsible for presenting your small nonroad spark-ignition engine or engine powered equipment to HFT as soon as the problem exists. To obtain warranty repair or replacement, either: (a) contact HFT Product Support at 1-800-444-3353 or [productsupport@harborfreight.com](mailto:productsupport@harborfreight.com) or (b) bring the small nonroad spark-ignition engine or engine powered equipment to your nearest Harbor Freight Tools retail store. The nearest Harbor Freight Tools retail store can be found on the internet at <https://www.harborfreight.com>. The warranty repairs or replacement should be completed in a reasonable amount of time, not to exceed 30 days.

If you have a question regarding your warranty coverage, you should contact HFT Product Support at 1-800-444-3353 or [productsupport@harborfreight.com](mailto:productsupport@harborfreight.com)

## GENERAL EMISSIONS WARRANTY COVERAGE

- a) The warranty period begins on the date the engine or equipment is delivered to an ultimate purchaser. The warranty period is two years.
- b) HFT warrants to the ultimate purchaser and each subsequent owner that the engine is:
  1. Designed, built, and equipped so as to conform with the applicable United States Environmental Protection Agency's (EPA) emissions requirements in effect at the time of manufacture; and
  2. Free from defects in materials and workmanship that cause the failure of a warranted part to be identical in all material respects to the part as described in the engine manufacturer's application for certification for a period of two years.
- c) The warranty on emissions-related parts is as follows:
  1. Any warranted part that is not scheduled for replacement as required maintenance in the written instructions provided is warranted for the warranty period stated above. If any such part fails during the period of warranty coverage, it will be repaired or replaced by HFT. Any such part repaired or replaced under the warranty will be warranted for the remaining warranty period.
  2. Any warranted part that is scheduled only for regular inspection in the written instructions is warranted for the warranty period stated above. A statement in the written instructions to the effect of "repair or replace as necessary" does not reduce the period of warranty coverage. Any such part repaired or replaced under warranty will be warranted for the remaining warranty period.
  3. Any warranted part that is scheduled for replacement as required maintenance in the written instructions will be warranted for the period of time prior to the first scheduled replacement point for that part. If the part fails prior to the first scheduled replacement, the part will be repaired or replaced by HFT. Any such part repaired or replaced under warranty will be warranted for the remainder of the period prior to the first scheduled replacement point for the part.
  4. At no charge to the owner, repair or replacement of any warranted part under the warranty will be performed at a retail store or by HFT shipping the product for repair.
  5. Notwithstanding the provisions herein, warranty services or repairs will be provided at all retail stores or by contacting HFT Product Support at 1-800-444-3353 or [productsupport@harborfreight.com](mailto:productsupport@harborfreight.com).
  6. The owner will not be charged for diagnostic labor that leads to the determination that a warranted part is in fact defective, provided that such diagnostic work is performed at a retail store.
  7. HFT is liable for damages to other engine components proximately caused by a failure under warranty of any warranted part.
  8. Throughout the engine's and emission control system's warranty period stated above, HFT will maintain a supply of warranted parts sufficient to meet the expected demand for such parts and will obtain additional parts if that supply is exhausted.
  9. Any replacement part may be used in the performance of any warranty maintenance or repairs and will be provided without charge to the owner. Manufacturer-approved replacement parts that do not increase emissions will be used in the performance of any warranty maintenance or repairs and will be provided without charge to the owner. Such use will not reduce the warranty obligations of HFT.
  10. Add-on or modified parts that are not exempted by the U.S. Environmental Protection Agency (EPA) may not be used. The use of any non-exempted add-on or modified parts will be grounds for disallowing a warranty claim. HFT is not liable to warrant failures of warranted parts caused by the use of a non-exempted add-on or modified part.
  11. HFT will provide any documents that describe its warranty procedures or policies upon request of the Executive Officer.

d) Emission Warranty Parts List.

1. Fuel Metering System
  - a. Carburetor and its internal parts (and/or pressure regulator or fuel injection system).
  - b. Fuel tank.
  - c. Cold start enrichment system.
  - d. Air/fuel ratio feedback and control system.
2. Air Induction System
  - a. Controlled hot air intake system.
  - b. Intake manifold.
  - c. Air filter.
3. Ignition System
  - a. Spark plugs.
  - b. Magneto ignition system.
  - c. Spark advance/retard system.
4. Catalyst System (if so equipped)
  - a. Exhaust pipe stud/exhaust manifold.
  - b. Thermal reactor.
  - c. Catalytic converter (if so equipped).
5. Particulate Controls
  - a. Traps, filters, precipitators, and any other device used to capture particulate emissions.
6. Miscellaneous Items Used in Above Systems
  - a. Vacuum, temperature and time sensitive valves and switches.
  - b. Hoses, belts, connectors, and assemblies.
7. Evaporative Emission Control System
  - a. Fuel tank.
  - b. Fuel caps, valves, canisters, filters, vapor hoses, clamps, connectors, belts, and assemblies.
8. Air Injection System (if so equipped)
  - a. Air pump or pulse valve.
  - b. Valves affecting distribution of flow.
  - c. Distribution manifold.

HFT provides with each product written instructions for the maintenance and use of the product by the owner.

**Record Product's Serial Number Here:** \_\_\_\_\_

**Note:** If product has no serial number, record month and year of purchase instead.

**PREDATOR®**

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